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1	Tuesday, 7 January 2020	1	construction
2	(10.04 am)	2	A. Yes, agree.
3	DR LAU CHI WANG, JAMES (on former oath)	3	Q and test them?
4	Cross-examination by MR SHIEH (continued)	4	A. Agree.
5	MR SHIEH: Good morning, Mr Chairman, Mr Commissioner.	5	Q. You said in your evidence that concrete cube test
6	Dr Lau, good morning.	6	results done by testing in a laboratory should not be
7	A. Good morning.	7	relied upon because they are always higher than the
8	Q. There are only a few areas that I wish to pick up with	8	actual concrete strength used in the structure?
9	you. First, concrete strength. Can I ask you to look	9	A. Yes, that's right, because of even in terms of
10	at bundle C13, page 8376. That's the Concrete Code.	10	workmanship, in the preparation of the concrete cubes,
11	Can I draw your attention to 3.1.2:	11	the skilled worker compacts the concrete properly and
12	"Unless otherwise stated in this Code of Practice,	12	cures them properly in the water tank, under constant
13	the characteristic strength of concrete is that value of	13	temperature, for 28 days, before they were tested in the
14	the cube strength at 28 days below which 5 per cent of	14	laboratory. So the strength is always high, no doubt
15	all compressive test results would be expected to	15	about that.
16	[fail]."	16	But the concrete inside the structure was cast by
17	Do you see that definition?	17	the contractor into the structural formwork, and the
18	A. Yes.	18	strength we don't know what sort of workmanship
19	Q. Does it follow, therefore, that the characteristic	19	involved in the compaction, we do not know how good the
20	strength as defined by the code depends upon concrete	20	curing is. So in general, generally the strength inside
21	cube test results?	21	the concrete would be lower than the strength test in
22	A. The concrete cube test result is supplied by the	22	the laboratory; right?
23	supplier, not the site thing, because the concrete	23	In this particular case, we found there are a lot
24	supplier provides grade 40 for example, in this case,	24	of what I want to say is it depends on the
25	they provide grade 40 concrete to the client, to the	25	workmanship in curing. This is a very important point.
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1	contractor, and they also carry out a whole series of	1	In this case, because of the honeycomb in the concrete,
2	tests themselves which are also cube tests, and they are	2	I think we cannot rely on the strength from the concrete
3	always higher than the strength supplied by the	3	cubes and say that this is the strength inside the
4	supplier. They can only guarantee if they supply	4	concrete. If Leighton wants to demonstrate it is higher
5	grade 40, the supplier only guarantees grade 40	5	strength, there's one way they can do, to actually core
6	strength. That's all. The strength actually tested by	6	concrete from the structure, enough core from the
7	them are always higher than grade 40. But if you ask	7	structure, and test it in the laboratory, to demonstrate
8	the supplier, if they supply grade 40 to you, can they	8	that it is higher than grade 40. In that case, I can
9	guarantee grade 60? They wouldn't. That's the only	9	accept that. This is the difference between me and the
10	strength they guarantee, grade 40. And this is the	10	other three experts. I think this is a very important
11	grade 40 concrete strength that we are going to use on	11	point. You have to distinguish between concrete
12	this site.	12	strength from concrete cube tests and actual concrete
13	Actually, in Hong Kong that's the way we practice	13	strength inside the structure. This is a very important
14	in Hong Kong. We rely on the concrete grade supplied by	14	point.
15	the supplier, which is grade 40 in this case. This	15	Q. Dr Lau, all your points are no doubt very important
16	happens all over Hong Kong; right?	16	points but let me just take up your points one by one.
17	Q. Dr Lau, it is indeed recognised practice to take samples	17	Insofar as the point that in a laboratory setting the
18	of concrete cubes during construction	18	concrete is taken and tested in the form of a cube, this
19	A. Yes.	19	is what is known as a shape factor and so in the design
20	Q and to test them and to confirm that the concrete	20	context it would have been taken care of by a factor of
21	strength meets the design requirement?	21	0.67; do you accept that?
22	A. Yes, as a quality control.	22	A. I think you are wrong as well here, because I'm involved
23	Q. So people do take concrete cubes	23	in the preparation of the Concrete Code. This is to
24	A. Yes.	24	convert the concrete strength from the cube into the
25	Q from the actual concrete being used in	25	bending stress into the structure. That's nothing to do

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1	with the shape, because they are test this concrete	1	Q. Of course I don't do it my way.
2	strength, crushing strength in the concrete cube, and we	2	A. I know. I want to explain to you that it is important
3	are trying to convert that into the bending stress into	3	point because I think the other experts are trying to
4	the structure. So that's why we multiply by 0.67,	4	use the concrete cube strength as multiplied by all
5	something like that. That's the idea in the Concrete	5	these factors and put it into the structure, which is
6	Code; nothing to do with what you said.	6	wrong. This is a totally wrong idea. I want to make it
7	Q. But it reflects the fact that the strength of concrete	7	clear in this particular Inquiry. This is not what we
8	as tested in a laboratory is necessarily higher than the	8	do in Hong Kong, not what we do. We never do it in
9	strength of concrete as used on site, so this 0.67	9	Hong Kong anyway, never.
10	factor has already taken that into account; do you agree	10	Q. Can I move on to
11	or not agree?	11	CHAIRMAN: Sorry, can you help me how do you do it then
12	A. This is not for that purpose. Not for that purpose.	12	A. Well, the fcu actually is the concrete if we order
13	A different purpose. It doesn't it's not used that	13	grade 40 concrete from the supplier, they give you grade
14	way. It's to convert the crushing strength in the cube	14	40, it is written in the document, "This is grade 40",
15	to the bending strength in the structure. That's the	15	but to prove it is grade 40, we do a lot of other tests.
16	purpose of that particular clause in the Concrete Code.	16	The tests are always cube tests. They always show that
17	So it's for different purposes.	17	the strength done by the tests are higher than the
18	Q. And there is, on top of it, a 1.5 factor which is	18	grade 40 concrete, which is 40.
19	applied in the design context, to take into account,	19	Then, in my design, I use the grade 40 in my design.
20	basically allow for a margin, so to speak?	20	Only 40. I'm not using those cube strength tests from
21	A. This is to be applied to the fcu, which is the grade 40	21	the supplier for my design. They were just data to
22	concrete supplied by the supplier. This is to be	22	support the guarantee from the supplier. So,
23	applied to the	23	actually
24	CHAIRMAN: Sorry, "fcu" stands for?	24	CHAIRMAN: That's what I've understood. Perhaps I might be
25	A. "Fcu" is actually the concrete strength used in the	25	disabused. I've understood that the cube tests confirm
	71. Ted is deciding the concrete strength used in the		disaction 1 to understood that the case tests commit
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	Page 6		Page 8
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	Page 9		Page 11
1	you use are higher than grade 40.	1	We should use only 40, rather than this 60 or 80
2	CHAIRMAN: Yes.	2	multiplied by 0.67. This is a totally wrong concept.
3	A. You don't use those cube strength tests for your design.	3	Q. In design, don't you actually use the bending moment?
4	They are only used for quality control.	4	A. Yes.
5	CHAIRMAN: That's right. That's as I understood it,	5	Q. Bending strength?
6	actually. I thought that if the design requires	6	A. Bending strength.
7	grade 40, you know that that's what the contractor says,	7	Q. Don't you actually use the bending strength when you
8	the contractor is supplying the wet concrete, and then	8	conduct your design?
9	it goes in, but you want to make sure it is at least	9	A. Yes.
10	grade 40.	10	Q. Can I move to the topic of the trough walls and the
11	A. Yes.	11	yield line analysis.
12	CHAIRMAN: And so you have cube tests which will always come		CHAIRMAN: Sorry, please forgive me. I'm just trying to
13	out higher because of the easier or the better	13	wrap this around my head.
14	circumstances in which it's made hard and cured,	14	The cubes are used to they are a way of testing
15	et cetera. But what it does do is it acts as a test to	15	the strength of the concrete actually in the structure
16	ensure a minimum strength for the actual concrete in the	16	that's been poured in; correct?
17	structure.	17	A. Can you repeat your question, sir?
18	A. Yes. You've got the point. This is the point I want to	18	CHAIRMAN: Sorry. These cube tests are a way of testing the
19	make. But the other experts said, because the cube	19	strength of the concrete that's gone into the actual
20	strength test says it is 80 or 60 that's what Mr Nick	20	structure?
21	Southward said we should use 60 or 80 in the design.	21	A. It's a way of guaranteeing that the concrete inside the
22	To me, it is totally wrong. This is unacceptable to me.	22	structure is up to certain strength.
23	CHAIRMAN: All right.	23	CHAIRMAN: Okay. So it's a way of ensuring a minimum grade
24	MR SHIEH: I don't think that's what they say, but anyway,	24	or strength?
25	we can read what they say.	25	A. Yes.
	Page 10		Page 12
1	CHAIRMAN: Okay.	1	CHAIRMAN: Okay. Now, to ensure a minimum grade or
2	A. But I think this is a main point of difference between	2	strength, you have to give the cubes a grade or
3	me and the other experts.	3	a strength?
4	CHAIRMAN: Okay. Thank you.	4	A. The cube, the grade of the cube, are actually grade 40.
5	MR SHIEH: Dr Lau, the transcripts speak for themselves and	5	Now
6	I don't believe that you are accurately understanding	6	CHAIRMAN: What I'm saying is once you've cured it and dried
7	what the experts are saying, but we can agree to	7	it, it's going to have a particular strength?
8	disagree.	8	A. Yes.
9	Can I now move on let me try to put it one more	9	CHAIRMAN: Which is going to be higher than that in
10	time. Concrete test results in a laboratory, it is	10	A. The structure.
11	accepted that they would be higher than the strength of	11	CHAIRMAN: the structure. But you could argue that if
12	the concrete actually used on site, but that factor is	12	it's not high enough or not higher enough, then the
13	already taken into account by the conversion of 0.67 and	13	concrete in the structure is not up to standard. There
14	1.5. Do you accept that?	14	has to be a comparison between the two.
15	A. This is to convert the crushing strength of the concrete	15	A. Yes, you are absolutely right, sir. This is the whole
16	to bending strength in the design. This is the main	16	point. So the strength for the concrete cube has got to
17	purpose for this particular 0.67. We are not what	17	be higher than those you specify for the design.
18	Mr Southward is saying is that we use the cube strength	18	CHAIRMAN: Exactly, yes.
19	test in the laboratory, multiplied by 0.67, and use it	19	A. That's the whole purpose for the concrete cube test, to
20	in the design or structural assessment. This is	20	make sure it is higher, not lower.
21	something which I totally disagree, absolutely disagree	21	CHAIRMAN: Yes.
22	with him on this point. He's trying to say that we use	22	A. So it's always higher, that's why, because the supplier
23	0.67, multiply to the concrete cube test result, which	23	wants to make sure that it is higher.
24 25	is very high, 80 or 60, and put it into the structural	24	CHAIRMAN: But if mathematically it works out that it's
	assessment. This is totally wrong, unacceptable to me.	25	a lot higher than, say, 40, is it not permissible then

## Page 13

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- 1 to say the cube tests show not only a basic strength of
- 2 40 but actually show a strength of 50?
- 3 A. This is what they are trying to argue, the other
- 4 experts.
- 5 CHAIRMAN: That's why I'm asking: is it not permissible to
- 6 do it?

8

- 7 A. It is not permissible. I'll tell you why. As I said
  - previously, it depends on the workmanship. To prepare
- 9 the concrete cube, you have one type of workmanship, one
- type of curing, but the concrete pour in the concrete,
- whether type of workmanship and the type of -- in the
- form of curing which is poorer than those done on the
- cubes. So we do not expect the strength in the
- concrete, in the structure, the same strength as those
- tests in the cubes.
- In this particular case, I think they have grade 40
- 17 concrete, I have no doubt about that, but because of
- poor workmanship, we have to be very careful. Even if
- they try to put those concrete cube test results to put
- into the structure, you've got to be very careful. It
- 21 depends on the workmanship.
- 22 CHAIRMAN: I'm with you, yes.
- 23 A. Because, I tell you, I think they have some point,
- 24 because in their report they keep on saying forensic
- engineering, forensic investigation. In the forensic

- order concrete of a higher strength so that, upon
  - conversion, according to the formula, it would be
- 3 converted down to X; correct?
- 4 A. (Nodded head).
  - Q. Is that correct?
- 6 A. Actually, if you order grade 40 concrete, they give you
- 7 grade 40 concrete; yes? If you want to do what you
- 8 want, you order grade 60 concrete, in that case, because
- 9 it depends on what you order. You order grade 40
- 10 concrete, they can only guarantee grade 40 concrete to
  - you, with a lot of additional tests.
- 12 Q. Dr Lau, if I order grade 40, in the lab, if I see grade
- 13 40 -- you know, the grade 40 test being fulfilled,
  - I will know that when used on site it is not going to be
- 15 40; it would be less, yes? That's what you are saying?
- A. No, no, no. If you order grade 40, you understand that
   it will be at least grade 40, not lower, at least grade
- 18 40
- 19 Q. No. I think you are confusing -- I don't know whether
- 20 it's deliberate or not. Of course the grade is

A. Can you repeat your question again?

misunderstand the whole concept.

A. You order grade 40; right?

it is of a certain strength -- let's say 400 --

- grade 40, but what you are saying is the strength
  - demonstrated by the laboratory test, when used on -- the
- same concrete, when used on site, is going to be of
- a strength less than what is demonstrated by the lab

Q. Let's say the test results in the laboratory show that

A. This is not what we do. Sorry. I think you totally

Q. That's why I'm not an engineer. Educate me, please.

A. You do the concrete cube test to make sure that it is at

least grade 40. It's got to be higher. But in your

test?

O. Yes.

design ---

Page 14

Page 16

- 1 investigation, trying to prove -- to find out what
- 2 caused certain collapse, people do use this sort of
- analysis to work out what is the strength in the
- 4 structure. You can do that if we have something like
- 5 the collapse of a structure. But in our case, we are
- 6 not doing that. We are trying to do rectification to
  7 the structure, to ensure that we have certain factor of
- the structure, to ensure that we have certain factor of safety for the rest of the design working life. So we
- 9 are talking about two different aspects. They are
- talking about forensic engineering, forensic
- 13 So we are talking about two different concepts here.
- 14 CHAIRMAN: Very good. Thank you for your help.
- 15 MR SHIEH: Let me try one last time and then I'll move on.
- The 0.67 and divided by 1.5 conversion formula is to
- convert, as you say, the supplier's grade strength for
- the concrete into what you call the bending strength,
- which would be the strength that the concrete would
- 20 actually have on site; correct?
- 21 A. Yes.

25

22 Q. So, when I design something and I say to myself, "I want

order concrete of strength X because I need to actually

- 23 to achieve this particular bending strength for the
- concrete on site" -- let's call it X -- I don't actually

- investigation. I'm talking about rectification for the structure to last for the intended design working life.
- Q. Sorry, what do you mean by "it's got to be higher"?Higher than what?
- 14 A. If you order grade 40 concrete, you do the concrete cube
- test, it can be 50, 60, 70 -- it can be anything above
- grade 40, always. Always. But when you do the design,
- you still use grade 40. You don't use the cube test
- 18 result in your design. Otherwise, it will be very
- 19 confusing, because --
- 20 CHAIRMAN: I see that point. You are saying that these 21 tests --
- 22 A. Very confusing.
- 23 CHAIRMAN: -- a
  - CHAIRMAN: -- are purely and simply there to confirm minimun
- grade of 40, and the tests will always come out higher
- and that's why you apply these mathematical formula to

Page 17 1 them, to bring them down to a level where they equate to 2 what's actually in the structure, but you don't do --3 those tests are required for nothing more than

4 confirming minimum grade strength in the structure? 5

A. Something like that. Basically, what we want to do 6 is -- if you order grade 40 concrete, the supplier guarantees it is grade 40 concrete, you use grade 40

7 8 concrete in your design and that's it. You don't use

9 the cube test result which is much higher and use it in 10 your design, which will be very confusing because in 11 that case, in Hong Kong, all structures will have

12 different strength, depending on the cube test result.

13 This will be very, very confusing for everybody.

14 There's no -- well, this is what I mean.

15 CHAIRMAN: All right. I may be way off the point here, then 16 we'll finish it, but let's say you've got a problem.

17 The grade 40 concrete comes in. It's tested at a figure 18 much higher than 40 in the laboratory; okay?

Then you have a problem as to strengths later and you revisit. Is it not permissible then to say the cube tests, when revisited, showed strengths of such a high level in comparison to what's actually in the concrete structure that it shows that what's in the concrete structure wasn't just grade 40 but was higher and therefore had excess capacity by way of strength or

the strength, rather than using the concrete cube test

2 results, because they are not relevant. They are only 3 relevant as far as the material is concerned. They are

4 not relevant as far as the workmanship in curing is 5 concerned.

6 Do you take my point?

7 CHAIRMAN: I do. Thank you very much.

8 A. I hope I can explain it to you, because this is a big --

9 CHAIRMAN: No. I understand it. Thank you very much.

10 A. There's a big difference between me and the other 11 experts on this very point.

12 MR SHIEH: Can I take up Mr Chairman's question. Let's say

13 when you design, you say to yourself, "I want to use 14

grade 40, I order grade 40."

15 A. Yes.

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16 Q. And by supplying me with grade 40, the supplier 17 guarantees that it would be at least -- the cube results 18 would be at least 40; yes?

19 A. Yes.

20 Q. At least 40. You say, in reality, it may be higher when

21 tested, but at least 40. So let's say I, the

22 contractor, upon seeing the concrete delivery, take

23 a cube for testing. It is just 40; it would pass,

24 correct?

25 A. Yes.

Page 18

Page 20 1 Q. Because I have designed my structure to be constructed

2 by using grade 40 concrete, and it is grade 40 so it

3 passed, I would happily build it and it would fulfil the

strength requirement that I have; yes?

5 A. Okay.

4

6 Q. If that is the case, then if the cube test result is 7 actually higher than 40, let's say 60 or 80, it must

8 follow, must it not, that it is of a strength higher

9 than what I actually want. Do you accept that? If

10 I want a certain strength and I say to myself, "40 is

11 good enough for me", if the result turns out to be 80,

12 for example, it must be far, far in excess of what 13

I actually need to sustain the structure; is that

14 correct?

15 A. But the supplier -- if you go to talk to the supplier, 16 "Can I use it for grade 60?", they will say, "No, you

17 use it for grade 40. This is what I guarantee you, that

it's a grade 40", because --18

19 CHAIRMAN: I appreciate that.

20 A. Because I think counsel has the wrong concept. They 21 give you a higher strength doesn't mean that you can use

22 it in your design, because in Hong Kong, the most

23 important thing is you buy grade 40 concrete, they

24 supply you with grade 40 concrete, you use grade 40 25 concrete in your design. It doesn't matter what sort of

1 resilience?

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2 A. What you said is normally done on a collapsed structure, 3 for example.

4 CHAIRMAN: Okay.

5 A. Take two examples. If there's a building that 6 collapsed, say for example, you want to find out what 7 happened, what caused the collapse. Then what you said 8 can be useful because we want to find out what caused 9 the collapse and we do a lot of investigation, coring of 10 the building, to find out the what they call 11 characteristic strength of the concrete and do it in the 12 back analysis, to see what happened. 13

But in our case, we are not doing that. In our case, we are checking the design for the rest of the design working life of the building. If the designer asks for grade 40 concrete, we should check the structure based on grade 40 concrete, rather than based on all the concrete cube tests, right, from the cube test.

This is not what we do for a normal design of a building. But when they are doing the forensic investigation, I can understand why they want to do it that way. They want to find out exactly what is the strength in the structure. In that case, you still have to core the concrete, to core the structure, to find out

Page 21 Page 23 1 1 conducted, the test -- how should I put it? -- the test test you do. 2 2 CHAIRMAN: Yes. The way I've understood it is this, that is blind as to whether you are testing that sample for 3 you want grade 40, the contractor agrees to supply 3 the purpose of initially passing it, for the purpose of 4 grade 40, he supplies the concrete, as far as he's 4 using it on site, or whether you are testing the sample, 5 5 concerned it's grade 40, but it needs to be tested; is let's say, during construction; do you see what I mean? 6 it grade 40 or not? 6 A. Okay. Q. The test is blind as to whether you are testing a sample 7 A. Yes. 7 8 CHAIRMAN: And the way in which you test it is by these cube for the sake of design, for the sake of accepting 8 9 9 a sample to be used on site, or whether you are testing 10 10 A. Yes. it for the purpose of, let's say, doing a random check 11 CHAIRMAN: Now, because of the rarefied circumstances in 11 during construction. The test is blind as to your 12 which the cube tests are conducted and the more 12 purpose. The test only knows you are testing a concrete 13 bash-about circumstances in which the actual concrete is 13 cube. 14 14 A. Yes. settling in the structure, you need to equal them out, 15 15 and you do that with these mathematical equations or Q. Trough wall, yield line analysis. 16 statements; okay? 16 A. Okay. 17 If, later on, you come back and you want to try and 17 Q. You mentioned yesterday that there had been no checking 18 get an idea of whether the grade 40 which you ordered 18 as to shear strength in the trough wall. 19 was grade 40 or was of some different dimension, you go 19 A. No check, no. 20 back six months later and you check everything and you 20 Q. Can I show you bundle DD18, page 18512. This is from 21 see that all the tests on the cubes show that in fact 21 the AECOM calculations. 22 22 the grade 40 was coming out at a consistent grade 60. A. Yes. 23 23 Are you not then entitled to say, "I ordered grade 40, Q. "Trough wall design": 24 grade 40 was in the design, but when I tested it all and 24 "400 kilonewton collision load is spread over 25 I averaged it all out, what in fact I had for this 25 2.2 metres." Page 22 Page 24 1 grade 40 requirement was a grade 60"? In other words, 1 A. I've seen this, yes. 2 2 this concrete had more oomph per square centimetre than Q. If you move down to the bottom of the page, you can see, 3 3 I ordered. "No links required". 4 A. This is what they argue. 4 A. Yes. CHAIRMAN: I know. That's why I'm putting it in a question. 5 5 O. So does it not show that AECOM has conducted the 6 A. My argument is this. In order to do that, the only way 6 relevant calculations for the trough wall and concluded 7 7 that you can do that is to actually core into the that no shear links are required? Does that not count 8 structure, get the result, and then test those cores in 8 as the requisite shear calculation? 9 9 the laboratory. If they show consistently that it is A. I'm talking about Mr Southward's analysis. He only 10 10 60, then maybe you can do it this way. But at the carried out yield line analysis, he did not carry out 11 moment this was not done. They only rely on the 11 any shear check. I'm not saying he did not carry out 12 concrete cube test to tell me. This has no relationship 12 any shear check based on his own analysis. That's all. 13 with the workmanship and the curing condition in the 13 He's now relying on someone else's elastic analysis. 14 structure. 14 Q. But if it actually has been done, is Mr Southward not 15 If they are able to do something like what I said, 15 entitled to rely on it? 16 they carry out a lot of coring into the structure, get 16 A. Well, it's only one comment, but anyway I think the more 17 17 important point is -- what I said in my report is that the sample out and test it in the laboratory and do all 18 this mathematics to show it to me that it is grade 60, 18 according to the American Code he used, they said 19 19 then maybe I can accept that, maybe, only maybe. there's a requirement that you should check the shear 20 CHAIRMAN: All right. I appreciate that. You have 20 when you use the yield line method. That's what I mean. 21 a fundamental difference of approach here. 21 As far as I'm concerned, if he checks it, I think he can 22 22 A. Yes. pass it as well. I'm not saying that he will fail in 23 23 CHAIRMAN: Thank you very much. shear. What I'm saying is he did not check it. That's 24 MR SHIEH: Just one last question -- I keep saying, famous 24 all. That's what I said. In fact even yesterday I said 25 last words, "last question" -- when a laboratory test is 25 the same thing.

Page 25 Page 27 1 1 be any accident in the long life of the trough wall, but But the most important point is not the shear. In 2 2 the American Code, there's no column behind the trough there may be one, so we need to be very careful about 3 wall; right? It's just a wall. But in our case, we 3 this suitable measure. We need to do something about 4 have a column only 60 millimetres behind the trough 4 5 5 wall. So actually the deformation of the trough wall MR SHIEH: Dr Lau, can I refer you to your report, your 6 under the impact of the derailed train is even more 6 COI 2 report, at page 11. 7 important. He did not check it, but I checked it for 7 CHAIRMAN: Sorry, can I just ask here -- Mr Southward has 8 8 done a report, but he wasn't involved in the design. him. I think it doesn't work. 9 9 I can demonstrate it on this paper. I did a very He's come in as an expert to look at the design. Was 10 10 simple calculation, just a very simple calculation, and there any discussion/concern/documentation about the 11 you can demonstrate that his method doesn't work. If 11 nearness of the column to the trough wall? 12 you don't mind, I can do it for you. 12 A. You mean the documentation? 13 CHAIRMAN: That's okay at the moment. We have your clear 13 CHAIRMAN: I'm just wondering. You said it's really 14 statement of that and then if anybody else wishes to ask 14 important, and what comes across to me is that if 15 you to demonstrate then, Doctor, thank you very much. 15 a train came and crashed into or fell against the trough 16 A. It's just a very simple calculation, it takes about two 16 wall, then the force of that could cause damage to the 17 minutes, and then you can demonstrate that it failed. 17 column, and the column collapsing could cause damage of 18 That's all. 18 far greater extent than would otherwise be the case. 19 19 MR SHIEH: Can I just get it clear once and for all, because So my question is simply: is this something that was 20 in your report you referred to and relied on the 20 raised at any stage, to your knowledge, during the 21 American Code concerning the utility of yield line 21 actual designing of the structure, before anybody came 22 22 analysis which contains the relevance to having to do in their Wellington boots and started building it? 23 23 strut-and-tie; do you remember that? A. I don't know, but actually, during the site visit, joint 24 A. Yes. 24 site visit among all the experts, we saw the columns. 25 Q. Following on from that, you criticised Mr Southward for 25 CHAIRMAN: Okay. Page 26 Page 28 1 A. We saw the columns. 1 not having done a checking of shear forces. 2 2 As I now understand, you are not suggesting that CHAIRMAN: But you don't know if it was ever a debated issue 3 3 in the designing stage of the work? Mr Southward must personally have conducted the 4 checking, are you? You are not saying that he must 4 A. I don't know. I'm not aware of that, no. Sorry. But 5 personally have done the checking? 5 the columns, we all saw the columns during the site 6 A. Actually, I don't really want to criticise Mr Southward, 6 visit. 7 7 because different engineers have different methods of CHAIRMAN: Yes, of course. 8 8 MR SHIEH: On reflection, I don't think I need to take the doing things. I just mentioned that if he wants to use 9 9 point any further. I think I've got what I want. yield line analysis, which is allowed in the Hong Kong 10 10 Mr Chairman and Mr Commissioner, I have no further Code, allowed, he should do a comprehensive check. 11 questions. 11 That's all. That's all that I want to say. 12 12 It's probably surplus for me to say this but I think a very important point to note is that I'm 13 13 obviously, this being a Commission of Inquiry and the very concerned about the stability of the column, just 14 14 behind the trough wall, and I measure it on the plan: experts having written expert reports, the fact that 15 15 it's only 60 millimetres away from the trough wall, and I haven't actually put each and every point of 16 the trough wall has to be recessed to accommodate the 16 disagreement doesn't meant we are accepting what 17 17 Dr Lau -column. 18 CHAIRMAN: This is not litigation of the classic kind, it's 18 CHAIRMAN: Is remedial work being done in that regard? 19 an Inquiry, and we are obviously not requiring you to 19 A. Yes. What the work done is to have two struts, to 20 20 follow arid formula. Thank you. connect the two trough walls, to show that any impact 21 21 Cross-examination by MR BOULDING from the train will be transferred, away from the column 22 22 MR BOULDING: Good morning, Dr Lau. I act on behalf of MTR to somewhere else. This is a very important remedial 23 23 measure. I think it's got to be done. Otherwise, there My learned friends Mr Pennicott and Mr Shieh have 24 24 will be trouble. already raised many of the matters I intended to raise 25 25 Now, there may not be any collision, there may not with you, but I nevertheless have a few questions about

Entire Inquiry (Original and Extended) Page 29 1 1 the approach in assessing safety factors. Q. I'm putting it to you. Are you agreeing, disagreeing, 2 2 A. Okay. or you don't know? 3 Q. So I wonder if you can help me. 3 A. I disagree, because you specify what material you use, 4 You deal in your report -- that's ER2 at tab 17.1, 4 so you must know what is the strength of the material. 5 page 11 -- COI 1; yes, that's the one -- and here we 5 So I don't understand your question. 6 6 are, are we not, in the section of your report where you Q. Well, I think the question is fairly clear. You seem to 7 deal with safety? 7 be disagreeing with the proposition that Dr Glover is 8 A. Yes. 8 going to come and support in about half an hour. 9 Q. We can see that in paragraph 32 you give opinions as to 9 A. Actually, I disagree with him on this point, yes. 10 the determination of the applicable minimum safety 10 Q. Okay. I also suggest that at the inception and design 11 factor: correct? 11 stages of a project, much is also unknown as to, say, 12 12 A. Yes. the geometric accuracy of the structure? 13 Q. You tell us, do you not, that this varies from one place 13 A. Well, anyway -- actually, I disagree with him on all 14 these points. Actually, you can carry on. I can to another? 14 15 15 A. Yes. explain why later on. 16 Q. And you say it will be difficult to rely on one expert's 16 Q. Well, you agree with me on the first one, I think, but 17 opinion to set out the relevant standards; correct? 17 there's disagreement, as I understand --18 A. Yes. 18 A. No, I --19 19 Q. You also go on to say: Q. -- between material strength and geometric accuracy. 20 "It should represent society's general expectation 20 A. (Overspeaking). 21 of how 'safe' structures erected in that place should 21 Q. Can I go on to say that for these reasons, international be." 22 22 codes and standards contain, do they not, what are 23 That's correct? 23 referred to as partial safety factors? 24 A. Yes. 24 A. Yes, we have --25 Q. Then paragraph 33, going on, you say: 25 Q. That's correct, isn't it? Page 30 1 "... it is only appropriate to adopt the minimum 1 A. Well, the partial safety factor is intended not for the 2

Page 32

construction stage. It's intended for the long design

life of the building. This is the reason why I disagree

Q. Well, let's see what we can agree. We are in agreement,

2 factor of safety prescribed in the relevant building 3 design codes in Hong Kong." 4 A. Yes. 5 Q. I understand that to still be your position? 6 A. Yes. 7 Q. Now, Dr Glover is coming to give evidence -- fairly 8 shortly, I suspect -- and he deals with safety in his 9 report, and presumably you would agree with him, would 10 you not, that in the inception and design stages of 11 a project, the inception and design stages of a project, 12 much is still unknown as to matters such as, firstly, 13 the actual future construction loadings and sequence? 14 Much is still unknown about that, isn't it? 15 If you agree with me --16 A. Okay, yes.

A. Let me agree with you at the moment, yes.

is it not, as to, say, material strengths -- at the

Similarly, to have another example, much is unknown,

design and inception stage, much is still unknown as to

A. I'm not so sure about that. Anyway, you can carry on.

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Q. Thank you.

Q. Fine. That will do.

material strengths?

I'm not so sure about this point.

are we not, that international codes and standards contain partial safety factors? Do they or don't they? A. Hong Kong also has partial safety factors, but the partial safety factors is not intended for the construction stage. They were intended for the intended working life of the building, for the uncertainties during the long life of the building. It's not meant for the construction stage. This is what I disagree with Dr Glover. Q. So you accept that the international codes and standards, as well as, you would say, the Hong Kong codes, contain partial safety factors, but as I understand it there's a dispute between you and Dr Glover as to what matters they are intended to cover? Is that where we've got to? A. The partial safety factors are intended for the design life of the building, not for the construction stage of the building. Q. Well, I've got to disagree with you there, but there's

an issue between us there, Dr Lau.

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with him.

Page 35 Page 33 A. Yes. 1 taken into account the local conditions, work practice 1 2 2 Q. And these partial safety factors, they would include, and development of new technologies in analysis, design 3 would they not, for extremes of the variations in the 3 and strength of materials." 4 applied loads? 4 So we can see, can we not, that the Code of Practice 5 5 A. During the design life of the building, yes. itself is referring, is it not, to various 6 6 Q. And they would also include for what I am told are uncertainties; do you see that? 7 7 A. Yes. referred to as ignorance factors; correct? 8 8 A. Ignorance factors during the design life of the Q. And they are not exhaustive, are they? We can see that 9 building. I have to maintain this point. They were for 9 by the use of the word or the abbreviation "et cetera"? 10 10 the design life of the building which is 120 years, not A. Yes. 11 two or three years during the construction stage. 11 Q. What I suggest to you is that these safety factors have 12 12 Q. I've got to take issue with you there, because what been derived to consider, amongst other things, the 13 I suggest to you is that these ignorance factors are to 13 risks that need to be considered at the design stage? 14 14 reflect the level of uncertainties in the assumptions That's correct, isn't it? 15 made in the design; that's correct, isn't it? 15 A. And the design life stage as well, not just for the 16 A. No, no, no. 16 design stage. Q. They are also there to reflect the sophistication of the 17 Q. So you are agreeing with me but adding something, and 17 18 analysis methods to be adopted to mitigate these 18 one of the reasons they have to be considered at the 19 19 unknowns; that's correct, isn't it? design stage, I suggest, is because the scale of those 20 20 risks at the design stage is at its greatest; that's A. The so-called factor of safety covers everything, right 21 from the construction stage up to the end of the design 21 correct, isn't it, because of --22 life of the building. This is what I want to maintain. 22 A. I do not agree with you, because you do not know what 23 23 Not just for the first few years, during the will happen to the structure during the long life of the 24 24 construction. It's intended for the whole length of the building, so this positivity factor has to cater for all 25 design life of the building, which contains a lot of 25 sorts of conditions, including the design stage, the Page 34 Page 36 1 uncertainties. That's what it is intended for. 1 construction stage, and the long life of the building 2 2 You are trying to tell me that after the initial too. This is what it intends to. 3 3 construction stage we can reduce the positivity factor, Q. Okay. I see your answer there. We've got that. Thank 4 which I totally disagree. I totally disagree with you 4 5 on this point. 5 A. Because if you look at this particular Code of Practice, 6 Q. Okay. Well, there we are. 6 it keeps on talking about the design working life, all 7 7 Presumably, you would agree this, would you not, the time, everywhere. You look at this -- you go to other pages, they keep on talking about intended design 8 8 that Dr Glover says that insofar as structural safety is 9 9 concerned, there are indeed safety factors contained in working life, which is 50 years only. This code is only 10 10 the Hong Kong Code of Practice 2004? for 50 years. When BD checked the structure, they only 11 11 A. Yes. checked it based on 50 years' design life. But this 12 12 Q. If we were to look at the Hong Kong Code of Practice -particular building, the fit for purpose is 120 years, 13 I think we can pick that up at H8/2818, that's the first 13 which is much longer than 50 years. 14 page -- but for present purposes if I could go to 14 Q. Well, we've got your answer and you have kindly agreed 15 page 21. H2821. Splendid. 15 with me that it includes for the design stage and the 16 Here we see, do we not, the foreword; correct? 16 construction stage, and I think that will do for my 17 17 purposes. 18 Q. We can see that it provides guidelines, can we not? 18 A. Okay. 19 19 A. Yes. Q. Can I also suggest that the partial load factors which 20 Q. Then if we look at the third paragraph: 20 are applied at the design stage reflect also the risks 21 "[The] Code of Practice is based on the limit state 21 to be encountered during the life of the structure --22 22 design philosophy, which provides a more realistic I think that's something you would agree with? 23 23 assessment on uncertainties associated with different 24 loading conditions, material properties, workmanship 24 Q. -- but these risks are greatest at the inception design 25 et cetera. The drafting of this Code of Practice has 25 stage because of what Dr Glover refers to as the

Page 39 Page 37 1 to -- twice, actually, in your evidence, you referred to 1 unknowns? the locking effect. 2 2 A. I disagree with you here. I disagree, because I tell 3 3 A. Yes. you, if a designer has uncertainties about -- at the 4 design stage, uncertainty about something, he puts in 4 COMMISSIONER HANSFORD: What did you mean by the locking 5 5 effect? additional so-called construction load in the design; 6 6 A. If I can write on this board -right? In this document, I checked it, there was no 7 COMMISSIONER HANSFORD: You can. 7 such thing as construction load. 8 8 A. -- it would help everybody. Now, if he is uncertain, he puts in the construction 9 9 CHAIRMAN: You can. load. After that, he can remove it for the permanent 10 A. Okay. 10 design. But in this case, I have not seen one single 11 mention about construction load, no such thing at all. 11 (Drawing on the whiteboard) Can you see? 12 CHAIRMAN: Yes, no problem. 12 The structure was designed for dead load, live load, 13 13 soil load and also water load. That's all. I haven't A. We have this diaphragm wall constructed, this is 14 14 supposed to be what we call a top-down construction; seen one single word mentioning construction load here. 15 15 right? So I have to disagree. 16 COMMISSIONER HANSFORD: Yes. 16 Q. Well, can I suggest that the safety factors contained in 17 the HKCoP are conservative, to cater for the unknowns 17 A. So they excavate down to here. They construct the slab. 18 and uncertainties that may arise during the construction 18 So, when it is constructed, the dead load of this slab, 19 19 which is very heavy, as Prof McQuillan said, 90 per cent stage? 20 20 of the load comes from the dead load, 90 per cent; A. I disagree that it is conservative. I disagree with you 21 21 right? So there's a lot of fixed-end moment built into about being conservative. The code is written to cater 22 22 for uncertainties, no doubt about that, but whether it these two joints. 23 Then they excavate downwards until they meet the --23 is conservative or not, I disagree with you. I don't 24 24 this is EWL, this is NSL -- and then they cast the think it is conservative. 25 Q. Okay. 25 concrete slabs. Then they come in, to put in all the Page 38 Page 40 A. I think all these things are there to protect the public 1 1 columns. 2 against failure, so we require them to be there. 2 This particular structure, all the bending moment is 3 Q. Okay. I hear what you say. 3 there already; right? They take up all the bending 4 Let me try this one on you. Once the construction 4 moment. So the structure deflects slightly. Then they 5 phase is over and the structure is up, presumably you 5 come in to put in, after this is constructed, to put in the columns and walls. Now, these column and walls will 6 would accept that the nature and extent of any unknowns 6 7 7 and uncertainties that existed at the design stage are be relied on for the permanent stage. But the point is 8 reduced? 8 there is already bending moment locked in in the 9 A. No. 9 structure, based on the factor of safety of 1.4, the 10 10 Q. Really? dead load. This is according to the Hong Kong Code. 11 A. Definitely no. This is a new concept to me, honestly. 11 Now, the point is, if we keep on using 1.4 for all 12 Q. So you've built the structure, it's up and running, and 12 this locking effect, it is very expensive. Very 13 you are not prepared to accept from me the proposition 13 expensive. So, in the updated design by Atkins, it is 14 which Dr Glover will explain in due course that at that 14 considered that it may be easier, when they check it, 15 stage the extent of any unknowns and uncertainties that 15 they assume it is only 1.26, 1.26 rather than 1.4. So 16 existed at the design stage are reduced? You are not 16 in that case, the moment here (indicating) will be less. 17 prepared to accept that proposition? 17 Then they check 1.4 later on with the column -- with all 18 A. I'm not prepared to accept that, because there would be 18 the columns and wall put in, and they already built in 19 more uncertainties during the long life of the building. 19 moment there (indicating). It's what we call the 20 I don't agree with you at all. 20 locking stress, based on 1.26. 21 Q. Very well. Thank you, Dr Lau. 21 So this is what we call -- and also, don't forget 22 Questioning by THE COMMISSIONERS 22 that a lot of stress in the completed structure is based 23 COMMISSIONER HANSFORD: I have a couple of questions for 23 on the water and soil pressure acting on this 24 Dr Lau. 24 (indicating). Now, when they analyse this structure, we 25 The first question. Yesterday, Dr Lau, you referred 25 need to know what we call the stiffness of the soil.

Page 43 Page 41 1 CHAIRMAN: So that it should be a standard action at the end 1 Now, this point is -- because if the structure is there, 2 2 of screwing it in, to just ensure butt-to-butt by using all the consultants, OAP or Atkins or some other 3 3 consultants, when they do the stage 3 assessment, we a wrench to tighten? 4 have to assume certain critical load conditions on this 4 A. Maybe. Make sure they apply at least a certain amount 5 5 of force, maybe a wrench with certain amount of force, structure. The critical load conditions, according to 6 GEO, you need to have a 5 metre difference in water 6 to make sure they are in full contact with each other. 7 7 pressure. Now, if you use -- so all the forces in the This is very important --8 8 COMMISSIONER HANSFORD: Because -- and again I'm looking to structure depends on the stiffness. 9 9 the future, not back to what's happened on this job, but Now, Atkins assume the stiffness is E equal to 1 10 10 of course BOSA don't currently recommend any particular times N. N is the value from the static penetration 11 test during one investigation stage. Then when OAP 11 torque to be applied? 12 A. I agree. 12 analyse it based on 1 times N, we have more or less the 13 COMMISSIONER HANSFORD: And your suggestion here is that 13 same stresses in the whole structure, and then OAP, in 14 14 order to make it more aggressive, they changed it again they should? 15 15 A. They should. using E equal to 1.5 N. As soon as you use 1.5 N all 16 COMMISSIONER HANSFORD: Thank you. 16 the stresses inside the structure will be lower. Then 17 OAP try to keep -- and OAP, Dr Glover, criticised Atkins 17 Re-examination by MR KHAW 18 by being too conservative, because they use a different 18 MR KHAW: Dr Lau, just perhaps two matters I wish to further 19 19 discuss with you. parameter in the computer model, and this equal to 20 1 times N is required by government. This is required 20 21 by Hong Kong government. You have the design based on 21 Q. If we can turn to the transcript of yesterday, page 151, 22 22 line 11 -- that's Mr Shieh's question to you -- the equal to 1 times N. 23 23 question was: So you need to understand the whole thing before you 24 criticise Atkins or -- you cannot criticise Atkins just 24 "But there are one or two big principles that I want 25 25 by using equal to 1.5 N. to put to you. Within the EWL slab, none of the Page 42 Page 44 1 This is what I mean. Do you understand what I mean 1 couplers were subject to a ductility requirement, do you 2 2 by locking stress? accept that, within the EWL slab?" 3 3 COMMISSIONER HANSFORD: Thank you. I shall look back Then your answer was: 4 through my notes to see the relevance of it, but thank 4 "You mean according to the drawing or --5 you. 5 Question: According to the drawings. 6 Sorry, I had two questions. My second question 6 Answer: According to the drawings, it seems to be 7 7 relates to any future recommendations that this the case, yes. 8 Commission may make regarding the use of couplers. 8 Question: So if that is the case, it would follow 9 9 We have seen how important the visual inspection is that couplers installed in the EWL slab only needed to 10 10 of the number of threads that are exposed, and I don't fulfil the load requirement of 529 megapascals? 11 want to go into here whether or not that represents 11 Answer: If there is no requirement for moment 12 a butt-to-butt connection. But my question is: do you 12 redistribution, yes, I agree. 13 think there can be a more fool-proof method of ensuring 13 Question: No, if there is no requirement of 14 that a correct connection has been made in this type of 14 ductility, then according to the documents we have seen 15 coupler for the future use of these couplers, a more 15 from the BD perspective, the test to be reached is 529? 16 positive, deliberate means of ensuring a proper 16 Answer: I agree. When it was originally designed, 17 17 connection? there was no anticipation of moment redistribution in 18 A. A butt-to-butt requirement is for permanent elongation 18 the original design. It's only in the updated design 19 as well as compression; right? So this is a very 19 that moment redistribution was required." 20 important point. So it's important that we tighten it 20 That is just trying to refresh your memory on what 21 up. If we tighten it up, we can ensure butt-to-butt in 21 was discussed yesterday. 22 22 this case, so I reckon, if you ask me, I would make sure In relation to this ductility requirement, in fact 23 that the workers will use pipe wrench to tighten up the 23 we can just remind ourselves what was actually discussed 24 bar against the coupler, to make sure they are in full 24 in part 1 of this Inquiry. If I can just take you to 25 contact with each other. 25 perhaps one small paragraph of the closing submissions

Page 47 Page 45 1 1 regarding part 1 of the Inquiry prepared by Pausing here, I just want to make clear that I do 2 2 Mr Pennicott's team. If I can just show you that not wish to discuss butt-to-butt with you. I do not 3 particular passage. It's paragraph 184. 3 wish to discuss that topic with you any more. Just to 4 4 make sure that I will not be more unpopular. This is Mr Pennicott's team dealing with Leighton's 5 5 argument on the ductility requirement. They say: If we read further: 6 6 "He has to tell his supervisor and let him decide, "Paragraphs 115, 120 ... advance an entirely new 7 7 point with regard to the non-applicability of the QSP. let the supervisor decide. 8 It is self-evidently an ex post facto argument conceived 8 Question: But every time he couldn't screw in 9 9 by Leighton's legal team. It is submitted that the further he tells his supervisor, but every bar at some 10 10 contention is likely to be incorrect. In a nutshell, stage he would reach a dead end, so every bar he 11 Leighton seeks to argue that, aside from the D-walls, 11 couldn't screw any further he tells his supervisor?" 12 12 the QSP only applies to coupler assemblies with Then your answer was: 13 a 'ductility requirement' and, in that regard, point to 13 "I tell you, it's not that difficult to fit in the 14 (a) appendix VIII of BD's conditional acceptance letter 14 threaded bar into the coupler. It's not as difficult as 15 15 you said. It's not difficult. I tell you. We are which refers to 'ductility requirement' and (b) certain 16 drawings which contain the annotation 'ductility zone'. 16 sitting in this courtroom and imagining that it is very 17 Such drawings only apply to the intersection of the 17 difficult, but it's not that difficult ... Most of the 18 D-wall and the NSL slab at area A. So, it is reasoned 18 workers can put it in quite easily. On my site there's 19 19 no problem." [by Leighton], the QSP only applies to that particular 20 area. Whilst the government's and MTR's response to 20 In fact this question regarding whether it was 21 this new contention is awaited, it is pointed out that 21 a difficult job in fact had been also discussed in this 22 22 the QSP itself provides, inter alia, 'For the purpose of Inquiry. If I could just very briefly refresh our 23 23 this document ... Seisplice type II (ductility memory by taking you to the evidence from Fang Sheung. 24 24 It's COI 1, E1/29.3. That's from the representative of coupler -- use in any location).' In other words, the 25 QSP applies to all ductile couplers and not just ductile 25 Fang Sheung, Mr Pun. Paragraph 7: Page 46 Page 48 1 couplers within a ductility zone." 1 "Although Fang Sheung is only a small-scale company 2 2 So apparently it is the Commission's legal team's that makes every endeavour for rewards, it is definitely 3 3 submission that the ductility requirement as specified a credible and reputable company ..." 4 under the QSP should apply to all ductile couplers in 4 Then if we move on: 5 all locations, not just some specified locations. 5 "According to the sub-contracting contract, 6 Did you have a chance to look at this part of the 6 Fang Sheung only provided bar-fixers to work according 7 7 closing submissions by the Commission's legal team? to the instructions of Leighton, while all the materials 8 A. No. 8 were prepared and responsible by Leighton. If the 9 Q. Having seen these submissions, if you look at Mr Shieh's 9 coupler screw cups fixed to the concrete unit were 10 10 question again, which is about whether, within the EWL damaged and therefore making it impossible for the screw 11 slab, none of the couplers were subject to a ductility 11 heads of the steel bar to be fastened, Fang Sheung would 12 requirement, what would be your views? 12 only need to notify the site supervisor of Leighton. 13 A. Well, if this particular paragraph 184 is correct, then 13 The bar-fixers of Fang Sheung would never need to figure 14 it should be used all over the place then. Then we need 14 out the solutions themselves. Under such circumstances, 15 ductility coupler even in the EWL slab. 15 why would it be necessary for Fang Sheung to engage in 16 Q. I see. 16 fraud? Meanwhile, under normal circumstances ... it 17 The next matter that I wish to just very briefly 17 will only take the workman of Fang Sheung around 20 to 18 discuss with you -- it's a matter discussed at page 126 18 30 seconds to completely twist the steel bars screws 19 19 of the transcript yesterday. We can start from line 5. onto the screw cups. However, it would take at least 20 Again, Mr Shieh's question: 20 1.5 minutes to 2 minutes to use a portable electric 21 "How would the poor worker know whether or not, when 21 shear to cut short the screw heads of a steel bar during 22 22 he couldn't push in any further, it's because it has the operation." 23 23 already reached butt-to-butt or it's because of some Then we also discussed this point with Mr Kit Chan 24 misalignment or some mishap that he couldn't push any 24 of MTRCL. If we can just have a quick look at his evidence at COI 2, in the transcript of Day 16, page 41. 25 further? How was he to know?" 25

	Page 49		Page 51
1	Scroll down a little bit. Yes, I think that's the	1	And all of these things will, from time to time, in
2	answer of Mr Kit Chan. Can we scroll down a bit? Yes:	2	a day's work, present the team with something less than
3	"That's the issue. You want to make sure that you	3	an easy job.
4	have a document now, like I say, I would let it slide	4	A. Yes. Maybe one or two bars but in general I don't think
5	for"	5	it's difficult. In general, I don't think it is.
6	Sorry, I might have got the reference wrong. It	6	CHAIRMAN: Right.
7	should be Day 14 of COI 2, page 41. We can start from	7	MR KHAW: Lastly, just one point regarding the answer you
8	page 40, the last bit. That is evidence of Mr Kit Chan:	8	gave this morning, as recorded in the transcript. If
9	"Normally, I think my colleague, Victor Tung,	9	I can just take you to well, I can read from [draft]
10	I mentioned yesterday, will check it visually, and also	10	line 18:18 of the transcript, where you said:
11	randomly use manual check; right? This is a standard	11	"Then what you said can be useful because we want to
12	practice in the industry. This coupler installation is	12	find out what caused the collapse and we do a lot of
13	so easy job, like capping beam, a plastic cap to a dowel	13	investigation, coring of the building, to find out the
14	bar in a movement joint, a very simple operation, have	14	[conversion] strength of the concrete and do it in the
15	been in the industry for many, many years. It's just	15	back analysis, to see what happened."
16	the expectation. What to expect, what kind of	16	Did you mean to say "conversion strength" or other
17	expectation from the government for record-keeping? But	17	strength here?
18	now everyone knows that the government want more	18	A. Concrete strength, I think. The concrete strength of
19	record-keeping for coupler installation, people start	19	the concrete. What did I say, sorry? Let me have
20	preparing all these records now. In the past, probably	20	a look.
21	they don't expect this [to be a] requirement."	21	I think I mean the current strength of the concrete.
22	So having seen the evidence of Fang Sheung and also	22	I believe that's what I said, "current strength of the
23	the evidence from Mr Kit Chan of MTRCL regarding whether	23	concrete".
24	coupler connection was a difficult task now, going	24	MR KHAW: Thank you. I have no further questions.
25	back to your answer given to us yesterday	25	MR BOULDING: Sir, I've now got Dr Mike Glover here, who is
	Page 50		Page 52
1	Page 50 CHAIRMAN: Sorry, Mr Kit Chan, again, his position was?	1	Page 52 raring to go, but I see the time. You may well want to
1 2		1 2	
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	o inquiry (Original and Entended)		
	Page 53		Page 55
1	we do not desire Mr Man Sze Ho to come along to give	1	A. They are.
2	evidence, live evidence, as it were, about either of	2	Q. Insofar as you refer to facts, are they facts which you
3	those two witness statements. If any of the other	3	honestly believe to be true?
4	parties take a different view about that, then obviously	4	A. Correct.
5	they need to speak up relatively quickly so that we can	5	Q. You've prepared a second report, the Extended Inquiry
6	arrange for Mr Man Sze Ho to come along. As I say, from	6	report, and I hope we'll find the first page at ER1/12.
7	the Commission's legal team's point of view, we don't	7	Yes, splendid. Is that the first page of your report,
8	require that. As I say, I'm giving everybody else the	8	again bearing the date of 6 December 2019?
9	opportunity, should they wish to take it.	9	A. It is.
10	CHAIRMAN: Good. Very well, gentlemen. Thank you.	10	Q. If we go on to page 17, there do we see again your
11	15 minutes.	11	signature above the date of 6 December 2019?
12	(The witness was released)	12	A. That's my signature.
13	(11.30 am)	13	Q. And again, subject to any amendments in the joint
14	(A short adjournment)	14	statement and the supplemental joint statement, are the
15	(11.52 am)	15	views and opinions set out therein views and opinions
16	MR BOULDING: Good morning again, Chairman and	16	which you honestly held?
17	Prof Hansford. I'm now calling Dr Mike Glover, and	17	A. Yes.
18	I assume, as with the project management experts last	18	Q. Insofar as you recite facts, are they facts which you
19	October, he will be regarded as still on oath from	19	believe to be true?
20	giving evidence last time.	20	A. Correct.
21	CHAIRMAN: Yes, absolutely.	21	Q. I'd like to go on to the joint memorandum dated
22	DR MIKE GLOVER (on former oath)	22	12 December 2019. That's ER2/18.1/1. There do we see
23	Examination-in-chief by MR BOULDING	23	a manuscript note. Who took that note?
24	MR BOULDING: But perhaps, Dr Glover, you can remind the		A. Prof McQuillan, and you can see I've signed it on the
25	learned Commissioners of your name and professional	25	last page.
	<u> </u>		
	Page 54		Page 56
1	address?	1	Q. That's correct. We can see it was the meeting of
2	A. Yes. I'm Mike Glover and I'm a structural engineering	2	20 December 2019; correct?
3	expert on behalf of MTR.	3	A. That's correct.
4	Q. Do I understand that you prefer to give at least your	4	Q. If we go on to page 5, there do we see your signature?
5	presentation standing?	5	A. Yes.
6	A. I would prefer that. I've got a slight cold and cough	6	Q. I think there are other documents confirming that it's
7	and I feel if I stand up I won't cough quite so much.	7	been signed by Nick Southward and Dr Lau, but do the
8	Not only that, I want to use the board.	8	agreements and indeed disagreements set out therein
9	CHAIRMAN: In which case, please stand up.	9	accurately represent what was agreed or disagreed
10	A. So if I suddenly go into convulsions, you'll understand;	10	between you and your fellow experts?
11	you've been alerted to it.	11	A. They do.
12	MR BOULDING: Before you start coughing, Dr Glover, we have		Q. Finally, the supplemental memorandum of agreement dated
13	one or two formalities to go through. Perhaps I can	13	2 January I think we get that at ER2/19.2, and there
14	take you to your Original Inquiry structural engineering	14	do we see a supplemental memorandum of agreement signed
15	report which I hope we will find at ER2/16.1. Yes,	15	some four or five days ago?
16	there we are. Is that the first page of your Original	16	Perhaps we could scroll down, and there we see
17	Inquiry report dated 6 December 2019?	17	everyone's signature apart from Mr James Lau, but
18	A. Correct.	18	I think I've seen his signature somewhere else. But in
10		10	any event, does the
19	Q. Could we go on, please, to page 1634. There do we see	19	•
	Q. Could we go on, please, to page 1634. There do we see your signature?	20	A. It is there, just by signature. It's the squiggle at
19	your signature? A. That's correct.		A. It is there, just by signature. It's the squiggle at the end there.
19 20	your signature?  A. That's correct.  Q. Subject to any amendments in the joint statement and the	20 21 22	<ul><li>A. It is there, just by signature. It's the squiggle at the end there.</li><li>Q. Splendid. Do the contents of that supplemental</li></ul>
19 20 21	your signature?  A. That's correct.  Q. Subject to any amendments in the joint statement and the supplemental joint statement, first of all, are the	20 21	<ul><li>A. It is there, just by signature. It's the squiggle at the end there.</li><li>Q. Splendid. Do the contents of that supplemental memorandum represent agreements and disagreements</li></ul>
19 20 21 22 23 24	your signature?  A. That's correct.  Q. Subject to any amendments in the joint statement and the supplemental joint statement, first of all, are the views and opinions expressed therein views and opinions	20 21 22 23 24	<ul><li>A. It is there, just by signature. It's the squiggle at the end there.</li><li>Q. Splendid. Do the contents of that supplemental memorandum represent agreements and disagreements between you and your fellow experts?</li></ul>
19 20 21 22 23	your signature?  A. That's correct.  Q. Subject to any amendments in the joint statement and the supplemental joint statement, first of all, are the	20 21 22 23	<ul><li>A. It is there, just by signature. It's the squiggle at the end there.</li><li>Q. Splendid. Do the contents of that supplemental memorandum represent agreements and disagreements</li></ul>

	Page 57		Page 59
1	MR BOULDING: Thank you very much. You know the procedure	1	the information when we need it. Many projects fail
2	from last time but as you've explained, you'd like to	2	because that particular operation is not carried out at
3	make your presentation and I'd invite you to do that	3	the beginning of a project, in the thoroughness that it
4	now. Thank you very much.	4	should be.
5	Presentation by DR GLOVER	5	But the thing I want to draw attention to, and this
6	A. Thank you very much indeed. I'm afraid my presentation	6	is where the misunderstanding between Dr Lau and I
7	is going to be a bit longer than I intended. The reason	7	I think arises it's all in words that list goes
8	for that is as this hearing has progressed, there seem	8	right the way through to the final demolition of the
9	to have been a number of matters that have arisen that	9	building. It goes all the way through. So all of these
10	really do need to be clarified and explained as best as	10	issues are considered.
11	I can to the Commission, and put to bed, so to speak,	11	The point I'm making is a great chunk of those are
12	because there are a lot of issues just hovering around,	12	in that stage there, and when you've gone through the
13	and as far as I'm concerned they haven't got a home and	13	construction stage, those risks have been removed or at
14	they should have a home. So I've done my best to do	14	best, or worst, mitigated. In other words, you know
15	that in what follows.	15	what you are dealing with. I've spent my life designing
16	To start with, though, I've got to pick up on the	16	things and getting them built, and design is the worst
17	discussion that Dr Lau had at the end about risk and	17	stage of all in terms of being able to have certainty,
18	load factors and safety factors. I'll go into some	18	because the only thing that you are sure of: there are
19	detail in this in my presentation. But I want to hit	19	many things that you won't know, and many of them arise
20	that one head-on because I don't want there to be any	20	during the construction sequence.
21	misunderstanding in the terminologies that one uses.	21	This issue about designed load factors and lock-in,
22	(Writing on the whiteboard) If you imagine at the	22	I'm not going back to that. It would take too long to
23	start of a project, inception, you have a list of risks,	23	explain. I don't agree with the 1.26 factor, it should
24	things you have to consider, and you write them down	24	be much less than that, but I'm not going into that.
25	under various headings like "Design", you look at	25	Those were some of the discussions that we had.
	Page 58		Page 60
1	"Operations" I'm sorry about my writing; I'm not that	1	But the point I wanted to get across with this at
2	good on these things and in here, a critical one is	2	the outset is: we consider all the risks, right the way
3	"Construction", and coming out of all these things is	3	through to the demolition of the construction. A big
4	a whole list of knowns and unknowns.	4	chunk of those are during construction, and you've got
5	You do your absolute best to actually establish	5	a much better picture of what's before you after
6	that. We carry out research as much as we can on the	6	construction than you did before. So I would say
7	unknowns. Sometimes, to quote an American diplomat, you	7	I can't agree with an answer that says "I don't know the
8	have unknown unknowns, but you go as far as you can.	8	situation better after construction than I did before".
9	CHAIRMAN: Can you tell me what an unknown would give me		You know, it doesn't make sense. It's not common sense
10	an example because	10	to say that.
11	A. An unknown would be, for example, if you have never	11	COMMISSIONER HANSFORD: But the main point was there are
12	worked on a particular location, and therefore there is	12	still unknowns after construction?
13	no precedent in terms of the site conditions, et cetera.	13	A. Absolutely, and this list goes on, but they are less.
14	That is a classic situation where you have to do	14	You've taken out a whole lot of the risks. That's the
15	everything from first principles.	15	point. And at the beginning, that's why I say the risk
16	Something which is known but there are unknowns	16	profile is greatest at the design stage because once
17	would be here in Hong Kong, in the sense that we know	17	you've designed it you've had to compensate for all
18	what the general succession of soils are, but we don't	18	these things already. It's no good something cropping
19	know precisely where the rockhead is or other issues,	19	up here (indicating) if you hadn't thought about it.
20	and we know they vary.	20	The design is there, it's constructed.
21	So the way we approach a project is we do this list	21	I can't explain it any better than that. I think
22	and we actually analyse them well, hopefully all	22	I'll return to my presentation.
23 24	organisations do this because we want to know knowns, we want to know the unknowns, so we can embark on the	23 24	CHAIRMAN: Yes.
25	right research projects at the right time, so we have	25	A. Thank you.  Could I have the first slide, please. Just to
رے	iight research projects at the right time, so we have	23	Could I have the first strue, piease. Just to

Page 61 Page 63 1 1 re-state my position, I believe that the structures are from. 2 2 safe and they possess a satisfactory reserve of I've already made the point in the second bullet 3 strength. I can go into much more detail on that 3 point, which is that the situation at the inception and 4 statement if you wish, but I will develop that. 4 the design stage is very different from that where 5 5 The structures are, on a structural integrity and you've got all these unknowns and uncertainties I was 6 performance basis, fit for purpose in that they are --6 describing, and these all have to be allowed for, as 7 picking up some of the words that Dr Lau uses -- stable, 7 a designer, at the outset. It's too late thinking about 8 robust and they are durable. 8 it when the thing is constructed, as I think you will 9 9 Both Prof McQuillan and Mr Southward are also of see. But in the post-construction stage, many of these 10 that view, and that's as stated in the joint experts' 10 unknowns and uncertainties become knowns and 11 statement that Mr Boulding referred to. Dr Lau does not 11 certainties, and they provide a more confident basis for 12 agree and has reservations. I say "reservations" 12 evaluating the safety and performance of the structure, 13 because he does not disagree carte blanche, he has 13 particularly regarding its loading and its materials. 14 specific reservations, and I'd like to deal with them as 14 I would also add its geometry. Geometry is very, very 15 15 I go through the presentation, to see to what extent important in such a very large structure as this. 16 I have properly addressed them, and I'm clearly open, 16 In addition -- and this is really why we do have the 17 through cross-examination, for clarification on that. 17 benefit of -- this enormous amount of data that's been 18 My opinions are not based on considerations of code 18 produced from the extensive situation and surveys made 19 or contract or statutory requirements. They are just 19 on the Hung Hom Station, I wouldn't say it's without 20 simply my engineering appraisal of the information and 20 precedent but it is something which is beyond the 21 data that I have before me. 21 normal, and I've taken advantage of that quantity and 22 I would like then to continue with --22 scope of the investigations in the evidence I will give. 23 COMMISSIONER HANSFORD: Sorry, you had a final sentence 23 If I could just move to the next slide, please. 24 there which I think is also rather important. 24 These are some of the items I've slipped in, as it were. 25 A. Okay. The structure can be considered safe and fit for 25 They wouldn't have formed part of my original Page 62 Page 64 purpose but it doesn't have to be fully compliant with 1 1 presentation. But because of some of the issues that 2 2 either the code, the contract or any other statutory have been raised, I thought I wanted to do my best to 3 3 instrument. It's a demonstration of physical laws and try to help clarify them. 4 4 tests and investigations. It's evidence, basically. So I will take them each in turn. Could I have the 5 So, put another way, my approach is 5 next slide, please. Conceptually, stability and 6 an evidence-based approach. I try, in my evidence that 6 robustness are very difficult to describe, actually, so 7 7 I've tried it this way. On the left-hand side you have I am giving to you, not to rely on hearsay or "I feel 8 8 it's all right". I try to deal with some quantitative a ball sitting in the bottom of a valley. It's stable. 9 9 facts. Then on the right-hand side you have a ball standing at 10 10 That is one of the problems of the hearing over the the top of a hill. It's stable. The one on the 11 last days: there has been a hell of a lot of qualitative 11 left-hand side, if you were to give it a slight nudge 12 12 statements made, and I think for the layperson that must one way or the other, it would come back to a position 13 be virtually impossible to come to terms with, because 13 of stability. However, if you push the ball on the 14 there's nothing tangible to hold onto. It's, "I feel 14 right-hand side, just a small nudge makes it fall into 15 it's okay." Well, that's not good enough, in my book. 15 the abyss, and that is the difference. A structure can 16 So if I then move on to the second slide, which is 16 be, to all intents and purposes, very, very stable, but 17 the engineering assessment. I want to emphasise these 17 is it susceptible to a disproportionate collapse 18 points because this is really a principle of approach. 18 situation for a very small input? And that's what 19 19 The first thing is it is a forensic analysis. By robustness is about. It's about providing that 20 20 definition it is. This is not a design exercise. I'm provision that says if something is not there or 21 21 looking at -- not complete, because people will stability is not in place, what compensates for it. 22 22 misunderstand my statement -- an as-constructed form, So that's my crude attempt to try to get across to 23 and I'm looking at it dimensionally, I'm looking at it 23 you how you can have stability but perhaps not 24 in terms of its material properties, and just the 24 robustness. 25 general loadings, et cetera. So that's where I'm coming Could I have the next slide, please. The other

a reinforcement bar.

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thing I wanted to try to help the Commission with is -lots of numbers have been bandied about testing for this
stress and that stress. This is just a straightforward
stress-strain relationship, interestingly enough of
a coupled connection, but I won't go into that. That
will open up Pandora's box. Just call it

One of the discussions that took place the other day, yesterday I think, was the difference between the stresses that a coupler is tested to, whether it's ductile or not ductile. The non-ductile one is I believe tested to about 520 somethings, and you can see that's that little blip just below there, and that's to do with -- you can see the line is virtually straight from the origin.

You see, I think, that there (indicating), this line here (indicating) is virtually straight, we call it linear, and so that test that's carried out on the non-ductile coupler is really testing its elastic response. But when it's ductile, the coupler has to have a degree of plasticity and so therefore it has to be able to stretch to this point.

So that's really the difference between those two tests. The first test is a test against linearity and the second test is to see to what extent it has

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we get into discussions about cracking and deformation, all the standards on cracking and deformation are based around 260. So when you are working at 130 or less, then the opportunities or the chances of such things like large amounts of deformation, vibration, cracking, are massively reduced, as evidenced when you walk around the structure.

So I hope that slide has put some of those things into perspective.

Could we have the next slide, please. Right. Oh, now, I think you should hold on to your seat with this one, judging by the conversations that have taken place already. So I think we should pause for a moment and just get ready for it. I've got two slides on concrete strength and I will go to the board for a third one, really.

Basically, this figure -- I have taken 40, for example, which is the design strength for the EWL slab. It's a look-up table, as you saw from one of the presentations -- I think Mr Khaw showed it -- it's a look-up table. It doesn't come out of some experimental mix designs we do and then we smash the cubes and do whatever. For example, if I was carrying out an experiment on something, then what I would do is I would make my concrete, I would make a sufficient

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plasticity. Quite straightforward.

But we are not designing at anywhere near those stress levels. As you can see from here, you continue pulling the bar and it keeps going to in excess of 650, as a number. Our design is based on two limit states. The first limit state is meant to represent collapse, as it were, and that's what we call the ultimate strength. You can see the stress we are using in our design of 400 is well below any of the figures previously. Now, I wouldn't want to change the codes, don't misunderstand me, but I'm just trying to give you a feeling for the margins that we have in the materials that we use, and absolutely correctly.

But the working stress that we would design a structure to would be this other number down here (indicating), 260 or thereabouts, 200, that sort of number. If we were designing to that level, if the whole structure was at that stress level, it would be designed to its optimum level. But life isn't like that, as we've seen with this particular project, and in fact what we are doing with this project is we're down here (indicating), 130 or less.

So when you start to actually add up all of these factors in terms of the safety of the structure and the strength reserves in it, it's quite enormous, and when number of cubes, which I would test, that would help me then to understand what the strength of the concrete was in the model that I had crushed or broken or whatever. In that case, I would analyse those cubes and I would use either the mean value, which is the average of the scatter, of the distribution, or, if I was looking at an extreme design position, I would be looking at what's called the 95 per cent passing level.

That's what I would do in a laboratory, but what has happened with the standards that have been drawn up, it's basically a "deemed to satisfy" situation. You look in the code, you look at this particular strength, and there is, on another manual, the mix design that will achieve that. Some check cubes are taken to demonstrate that that strength is achieved. Indeed, on this project, those test cubes were well above anything that you would have expected.

So the 40 is not a number which has been derived by any tests or experiments as part of this project. It's a look-up table. Then, thereafter, you carry out -- and Dr Lau is correct, that we carry out a whole series of cube tests, I think on site there were probably 6,000 plus, and that's what my big distribution curve next to it is, where I've got "Actual" is meant to -- COMMISSIONER HANSFORD: Sorry, can you point to it?

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A. Sorry, yes. That's what you would expect to get from the design, if you tested them, and this one here (indicating) is what was found, shall we say, with the cube strengths on site. You can see that conservatively they arrived at a 90 percentile of 60.

The mean, this line ghosted in there, is more like about 85 or thereabouts, about that order.

All I'm explaining here is that's a wealth of knowledge and it seems a bit churlish to say it doesn't exist, particularly when you think about the 40 as look-up table, just by -- you know, it's a conservative figure, and again I'm not fighting against conservatism, I'm fighting against inappropriate conservatism, because that costs money and it costs resources and it costs a waste of endeavour.

So that's a very crude explanation between the difference between design and actual.

Can I have the next slide, please. I do seem to be on a collision course with Dr Lau -- I've been in and out of Hong Kong for a long while, and the concrete technology 50 years ago is very, very different from what it is now. I mean, MTR -- and to draw a comparison between 50 years both in terms of its quality control, even its chemical constituents, and today is totally inappropriate. Sorry, I should have left out the word

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you've got this composite material which is achieving different objectives, early strength on the one hand and then this slow, relentless increase in strength with time with the pozzolanic materials. That wasn't the case 50 years ago.

I won't go into any more depth on that, I will just go into the next point, which is historically, in terms of the quality of construction in Hong Kong, there is a massive difference between buildings and infrastructure projects. And that gap has closed, in fact it's now the same. But if you were to look back 50 years ago or even less than 50 years ago, you would be astonished at the working practices in a lot of the construction projects for buildings, not in infrastructure, because the controls were much, much more rigorous. In fact it's best that I don't say too much more about that, in other words, because it is a matter of fact and documentation that there has been this situation.

There were some very, very good building contractors. I wouldn't want to group everybody together. Some of the projects we deal with, Hopewell Construction, for example, were magnificent and whatever, so I wouldn't want to tar everybody with the same brush.

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"totally"; it's inappropriate.

Interestingly enough, particularly since the turn of

Interestingly enough, particularly since the turn of the century, probably a little bit before that, MTR have led the way in mix design in concrete in Hong Kong, and they and other organisations and government, in this respect, have gone a long way to actually changing the mix designs that existed 50 years ago, and one of the major -- I mean, we use admixtures quite a lot -- the honeycombing, for example, was a failure to use the proper admixture and the right aggregate design. I'm not going into that. It's got nothing to do with strength; that's to do with workmanship. But one of the major ingredients in a modern concrete is the addition of what I've referred to there as a pozzolanic material. This is Roman concrete. It's a totally different chemical composition. I think I'm correct on this:

to as a PFA which is pulverised fuel ash. It comes as a waste product from power stations, which is quite incredible, really. Maybe we are already in the cyclic economy; who knows?

a minimum of 25 per cent of modern concretes in

Hong Kong contain this material. In fact it's referred

But what this does is, pozzolanic materials have a slow gain of strength with time, so it's a mix -- and when I say modern concretes are a mixture of materials, But the fact is concrete technology has changed over 50 years, the quality of workmanship has increased over those years, and the net result of that is: it's wrong to look at things which are that old and say, "Because of that, I now have this situation." It's not true.

This is where I'm going to have to go to the board, with this next bullet point, because there seemed to be a lack of clarity on how the factors which control our design have been evolved, so I'll try to describe my third paragraph by going to the board.

(Writing on the whiteboard) Thank you very much. Let's call it f for strength in situ. Now, we know that the strength in situ is not going to be the same as a cube or -- I'll refer to a cylinder to start with, because cylinders are used more regularly through the world than cubes. One is not superior to the other, it's just practice. But the relationship between f in situ and the design is 0.85, and that's cylinder, and that's used -- in all of the American Codes, for example, you'll find that relationship.

So there's already a reduction factor taking place in terms of you've got the cylinder strength. You don't say it's the same as that. You say it's 0.85. And that's been derived from lots of research over many, many years. This is not new. This is at the heart of

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all of the ACI codes, for example, that simple statement.

To get to cubes, there is a 0.8 factor, and I'll explain why there's a 0.8 factor. That then arrives at 0.67 fcu. That's a cylinder. Now, the 0.8 factor is because of the shape of the specimen. You take a cylinder and you put it in a testing machine and you get a number. If you put a cube in the same testing machine, it's stronger, and the reason for that is because it's a square and the testing regime. But this relationship of 0.8 has been established over the years. So that's why we use that. There's no black magic. That's why we use 0.67.

That's on fcu and we've just had the discussion. That's the design strength. Now, if you take my hypothesis that we've got 6,000-plus cubes out there as well as what I would call working practice elsewhere in the world, then that fcu has now gone from 40 to 60. And the net result of that is that I should really be using something which is much less than this, in fact two-thirds of that. So I'm already now down to something much, much less than that figure.

Now, not satisfied with 0.67, we apply a material reduction factor of 1 over 1.5. So when we design a structure, we don't use 0.67. We use 0.45 fcu.

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Dr Lau referred to he would have great confidence or greater confidence in our hypothesis of increased strength if there had been cylinders taken and tested. COMMISSIONER HANSFORD: Cores.

A. Yes, cores, but the cylinders.

I tried to find some for the structure, but unfortunately -- or fortunately, whichever way you look at it -- the cube strengths were always so high that nobody had to go back and do some investigations and do some corings. But we are fortunate in the sense that the standard regulations in Hong Kong require diaphragm walls to be cored, to ensure that we have this vertical core of concrete all the way through.

So we have lots and lots of cube strengths, core strengths, for this project, not in the EWL slab, not in the NSL, but in the diaphragm wall. And these are summarised, I think, in a number of the reports but particularly in the AECOM report, and in the AECOM expert report, they do refer to these cores, and with no surprise as far as I'm concerned they show a mean strength of about 79 and a characteristic strength -- in other words, the 5 per cent -- of 62.

Now, the mix design for the diaphragm wall is slightly different from that which is in the EWL slab, but the fact is they are very, very similar. I don't

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That's why you see that. So when we do a design of a column, shall we say, the maximum stress we take is 0.45 times fcu which is the design strength. But if you then say: I've got -- I'm 40 down to 60, then, if I was to use the 60 strength, I would be down at 0.3 fcu, but this time that would be 60. And if I then say, "Actually, I've got a lot of pozzolanic material here and it's cooking away and fantastic and I will just use one of the many growth curves of strength with time", like in the Eurocode, this would be down to 0.2.

So, as I did with the steelwork, the metal, I'm just trying to describe to you the levels of safety that we've built into our structures is absolutely enormous. Now, I'm not standing here advocating massive change to this. I'm just trying to put to the Commission just the sheer arithmetic of what we're talking about. We are not talking about things teetering on the brink. We're talking about modern materials and we are talking about high levels of understanding of the structural mechanics behind it.

I think I've done that.

(Returning to the witness box) I would also want to add two things and I'm not sure how to deal with these, in what order. I think I'll deal with the cylinder strength first.

know, I haven't been able to find out whether the ready mix supplier was the same supplier or not, but the same regime applies throughout, so if we are looking for, I would say, not a smoking gun in this case but a sort of golden bullet, there you are. There is the evidence on this site that you have a design mix, which in that case was 45 which had to be reduced by a factor of 0.8 because of tremying effects. So you've basically got a design strength of 36 and we're getting cube strengths at 95 per cent passing of 62, and a mean of 79 to 80. I mean, my case rests, really, in the sense of doing a forensic analysis, I emphasise this, I'm not extrapolating this and saying this is what you've got to do in Hong Kong. I'm saying, for this project, I'm more than satisfied that the strength in the structure is at least 60 and with an age factor applied to it now of about three or four years which is quite considerable.

I hope that gives you a better feeling for some of the language that's been used and some of the evidence that perhaps hasn't been presented to you in the way that it could have been.

If I could then move on to, I think -- now, this one I will forgive people for sort of glazing over slightly, but just so you start to absorb that diagram, I want to pick up a few points which have been made generally

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about the analysis of the structure.

A lot has been talked about about the updated design, and in fact there's a reference to the consultants recommending the updated design. Well, that is not the case. We did not recommend that design or the parameters that were used. We were asked to consider what the effect of those parameters would be in the design of the structure. Indeed, MTR recognised that and they allowed -- not "allowed"; crumbs, it's our reports -- in our reports, they did not object to us bringing attention to some of the areas where we believe there was very large -- not "large", sorry -- there was conservatism beyond the level which we would think was appropriate.

Interestingly enough, again, despite what has been said by some of the presenters, Atkins are of the same view, and if you look at Atkins' reports, I think it's in section 16 but I stand to be corrected, they list out a whole series of the designs or aspects of the updated design which they considered to be conservative.

So the idea that all the consultants got together and said "This is what we've got to do" is incorrect. We agree with some of the parameters. We don't necessarily agree with all of them. And this point about the soils that Dr Lau brought up, about N equals bring to your attention why I think the structure is safe and why I think it's fit for its purpose.

I'm sorry about that long speech but I wanted to make that very clear because it could be misunderstood, and I would refer you to the Arup reports and to the Atkins report for reference purposes, if you wanted to get the essence of where we believe the design or the updated design is conservative.

The second thing I want to build on before I delve into the wonderment of partial safety factors is this issue of factors of safety. I've just got to collect my thoughts slightly here. Dr Lau referred to his research in the early 1970s on soils with Prof Nash. Interestingly enough, obviously I was in London at the same time and I was working with another professor, Prof Henkel from Imperial College. King's College was really at the forefront of geotechnical design but so was Imperial and I worked with Prof Henkel, and it was the genesis of a number of non-linear analyses, there's no argument about that. We were more interested in London clay and other people were interested in -- so I do agree with the observation that a lot of the basic research that was done in the early 1970s actually -that was its genesis.

But then Dr Lau goes on to sort of extrapolate to

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1.5, indeed the Commission has a report that Arup produced back in September of last year where we analysed all the available data from the site -- in other words, I'm not going by hearsay or whatever, I'm just taking the sheer data and we worked through it -and we found that on this site, looking at the performance of the walls, they hardly moved, actually, during construction, that you would be looking at E equals much larger than 1.5. But we said, "Okay, we'll go with 1.5 if that settles everything", but no, that wasn't good enough; it had to be 1.

All I'm saying to you is those parameters were not recommended by us. In our reports, we do draw attention to the fact that we do think they are conservative. I wouldn't want you to run away with the idea that they are massively, massively conservative, but they are conservative. So I don't want the Commission to believe that the updated design is something we said, "Yes, you've got to have this."

If you wanted a parallel, I would say it was much more to do with a compliance design, in other words to try to demonstrate that the structure was compliant, and I have no problem with that at all, if that's what the objective was. But it's not my objective for this Commission. My objective for this Commission is to

the modern future and refers to software codes like FLAC, et cetera, but these are all geotechnical ones and we would never use those for structural design. They are brilliant, I use FLAC, for example if I'm tunnelling through chalk into soft rock, then it's very good.

So it's a question of appropriateness of the software you use. I think that's possibly what he was trying to get across and I would agree with that 100 per cent and I will show you some of the non-linear analysis that we've done using what I would call an appropriate software system later.

But the other point that he made was about factors of safety being a local consideration, and I would embrace that, particular when it comes to soils, because the soil here in Hong Kong is not the same as the soil in my back garden, and so therefore the rules that you build up for soils -- and I'm referring now to Dr Lau's statement about slope angles in China and Hong Kong -they are local considerations. But when you are coming to concrete and steel, they are international. You know, you pick up one code and the language might be slightly different but the essence is exactly the same. If I remember correctly, Mr Southward, when asked a very similar question, answered it in a way that I think is probably the best way of responding and that is, if he

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designed a bridge in America or here or anywhere else in what I would call the developed world, then it would be the same. You know, society doesn't, when it comes to things like concrete and steel, it doesn't have a different view, because there is an international consensus as to what it is.

So it is -- excuse my frustration but it's an illogicality because all the evidence is there before you. There are always aspects which they've got this little nuance here or this nuance there, particularly if you are in a highly seismic area, then there would be special rules, and that would be local. But not concrete, not steel, not at its essence.

So that gently brings me on to partial factors. I knew you couldn't wait; that's why I left it there. If I could try to help you with this. Gamma F, the one that's on the far right of the slide, the top one, that is what we call a load factor. So, in other words, let's say we've got a loading of 100 pounds per square foot and that's what we think it's going to be, we would apply a load factor to that of, let's say, 1.6, as an extreme ultimate value. So that's gamma F.

The figure below, gamma M, is the factor that we apply to reduce the strength of materials. If you remember here, this 1.5.

Page 83 enough, to take account of the construction loads that

would have taken place and are no longer there. So the idea that you haven't actually written in "Allow for this construction load" is a load of rubbish because it's actually already included in the load factors. It comes in and then it goes out again, used for something else.

But if you then take a 3 metre thick slab and you say it's going to be 15 per cent thicker,
450 millimetres thickness of concrete, you've got to say: why? Why have I got to do that? For construction, most certainly, you've got to have a very, very robust load factor. You've got to make sure you've got stuff in there because the contractor might do something wilful, you know.

But then when you sit back afterwards and you measure the thing and you find it's only -- I think the surveys have shown -- 20 millimetres more than 3,000 millimetres thick, in other words, the variation, you've got to start saying to yourself: why is the design carrying this?

In the forensic codes, and there's an excellent one based in the UK which is the appraisal of existing structures, it addresses this issue and it says: look, taking it down to 1 is a bit silly, really. You've got

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Internationally, numbers like 1.5 on gamma M and gamma F, 1.4 to 1.5, that's what you end up for what I would say is a standard situation. But when you are looking at a forensic situation, you go back, so you go back to the second row, and you ask yourself questions about what makes up these factors.

Now, the first one is the uncertainty in representative values of actions. This diagram is a direct lift from the Eurocodes. This is not something I've created. This is a figure C3, so it's in there.

The first box in the first column is to do with dimensions, primarily. In other words, how thick is your slab. The second one in that column is to do with the analysis method: have you modelled it correctly? Is the length of the beams correct? Have you got the stiffnesses correct? And clearly, you are not going to get it absolutely right.

Just to give you an indication, on the first one, the first box, at the top, it's normally what I would call a standard, no-thinking type of project. It would be 1.15; yes? Now, that would mean that if I had a slab 200 millimetres thick, my calculations could allow that, if I was to look at it after the event, it could be 30 millimetres more, but that's what it's to take account of, the variability. It's also, interestingly

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other things in the future to take account of in weight, for example. So it talks about a variation between 1.15 and 1.05; right? Small differences, I know, but actually, when you're talking about something as massive as this and you're worrying about fine judgments, it

The second factor is generally, in the second box down, that's generally taken as 1.2 and it's an ignorance factor. The thing I find most astonishing is it's 1.2, even if you did the calculation on the back of an envelope, or if you use the sophisticated tools that we use. It's exactly the same.

So you can see, just talking about those two boxes, that there's plenty of room to actually sit back and say to yourself, "Hang on a second, these were appropriate for the design stage because I had all these unknowns, but I'm looking forward now to the forensic situation. Is it really sensible to judge it on those bases?"

I've got to emphasise, in my appraisal of the structure, I've not taken advantage of any of this. I'm just telling you again, just as did with the reinforcement and I did with the concrete and I'm showing you now, what the margins of safety are that we are dealing with.

Indeed, when we go down to the second one -- and

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Page 87

Page 85 1 I will spend less time on this because I can see that 2 I've indulged myself enough -- the two boxes here, the 3 first one, or the third one down, is really to do with 4 things like: have I got the right level of cover, is the 5 reinforcement in the right position? And the bottom one 6 is to do with: have I got a rogue concrete mixer out 7 there and has he really put some really bad stuff in? 8 But the net effect of that is the Eurocode now will 9 allow you to vary the gamma M, the most remote figure on 10 the right-hand side, the 1.5, to 1.3 to 1.4, most 11 certainly in a forensic situation, on the basis of the 11 12 evidence of quality control.

> Now, there is no way I am going to say we should be applying 1.3 or 1.4 on this project, but I'm just saying to you that they are not cast in stone, and the reference is not me making these things up. These all come from international, recognised sources of information, which I think on any other project I would certainly bring to bear.

I hope I've still got your attention after that. That was a bit of a battle.

COMMISSIONER HANSFORD: It was very interesting.

A. If I may move on then to the next slide, please. I said I would talk about structures 50 years ago or even now.

On the left-hand side, there's what I would call

slab because the last thing you want to do is go down to

get your car in the car park and find the thing has gone into a hole, so you design it suspended.

But what follows from that is the material underneath is extremely soft and loose, for various reasons. One of them is just the natural consolidation of the soil, because it's been loose-tipped, or just over time soils compact more and more, if they have not been consolidated, or, as Dr Lau referred to, you get fluctuations of water pressure which changes what's called the effective stress, and these cause the material to move away from the thing you constructed. I would be amazed if it was otherwise.

But that's not what we've got. We've got, on the right-hand side, a big station box which is well into the CDG. The level difference between the rock and the bottom slab is measured in a few metres. The water is almost at ground level. The water -- to form that slab at the lowest level, the contractor had to dewater all the way down to the slab. He didn't employ divers. He formed the diaphragm walls, he dug down, he took the water level all the way down to the bottom of that slab, and then he cast the slab after preparing it.

This is not a cowboy situation. We've got slides, we've got photographs which describe what's happening.

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a classic -- and this is not meant to represent any particular building, but that's the classic design that even today would be constructed, and that is you are dealing with a superficial deposit of reclaimed land or silt or sand, or marine deposits, and that's sitting above CDG, which is completely decomposed granite, sometimes it's MDG, which is mediumly decomposed granite. But basically it's decomposed granite which increases quite substantially with depth. In other words, the deeper you go, the soil gets much stiffer. Then finally you hit the rock and, as has been mentioned earlier, it's not as I've drawn it, like a nice flat plane; it undulates because it's decomposing.

So when you are dealing with a situation as on the left-hand side, the groundwater level in a lot of these areas is quite high, and therefore to build very, very substantial basements was not something that was done. You try to avoid that as much as possible.

As a consequence, you tend to put the building -perch it, and you would pile the foundations because there's no way you would found on that sort of material, because it's loose. In engineering terms, it's what we call under-consolidated; it hasn't been consolidated. So you would use piles, which are very rigid. You would put a pile cap and you'd do the same with the basement

Now, that soil has already been dewatered, so during that process, if there had been any issue of consolidation, it would have taken place. I mean, this material is over-consolidated, in the sense that it's got a lot of load on it. It doesn't really want to go anywhere anyway. Taking the water out would have increased the effective stress to some extent, but not

So the idea that there's going to be a great chasm forming underneath this is just -- you couldn't give it house room.

So on the left-hand side I agree 100 per cent and I would give the highest level of caution. But what I worry about, and I've said this in my original hearing, it's the extrapolation of situations like you find on the left-hand side where it is absolutely correct to do that -- it's the extrapolation to everything else. It's this almost unthinking about these decision-making, "I did it here, I'm going to do it there and I'm going to do it there", without the standing back and saying, "What is the physics of what I'm dealing with?"

So I hope that addresses this issue of voids under slabs and whatever, for this particular project. I don't want anything that I'm saying to be suggesting

quite superficial but I grouped them under three and

Page 91 Page 89 1 1 that there should be changes in codes or whatever. If I will deal with them in that way. 2 2 I would make any plea at all, it is to engage a bit more Next slide, please. Dealing with the generality and 3 thinking on some of these very, very peculiar and odd 3 in fact was the focus of the Original Inquiry in January 4 situations. This is not normal, what we have at 4 last year, the work that we have carried out in terms of 5 5 Hung Hom, either in geometry or scale, and it should be the stage 3 analysis and the very extensive testing that 6 6 looked at differently. MTR and others have carried out on couplers has given us 7 7 a very large data set, running to nearly 200 individual Next slide, please. I think this one has gone away 8 but it came up and I thought, "Oh God, I can see this 8 samples which have been exposed during the stage 2 9 9 one is going to run around the block a few times", so opening-up works, which is a very large data set upon 10 10 I just wanted to tell you what we've done. which one can analyse the levels of different engagement 11 Dynamic behaviour was considered as part of the 11 that were arrived at. 12 stage 3 assessments. We carried out dynamic analysis of 12 Indeed, in my report, in annex 1, I give an analysis 13 the seismic loading, we actually put a sort of seismic 13 of those results which really -- not "really" -- it 14 14 input into bedrock and shook our structure about, and we absolutely concludes that if you were considering 15 15 found negligible resonance in anything. You can put a 32 millimetre engagement, that the failure rate would 16 this down to a number of factors and I won't go into 16 be no more than 12 per cent of the population. Or, if 17 another lecture on this, but the large mass and damping 17 I was to put that in a more positive light, 88 per cent 18 of the structure has a very large effect on that, and 18 would pass. In other words, if you had 100 couplers 19 19 that you had inspected and tested in terms of the PAUT the idea that running trains would have any effect 20 whatsoever is -- well, it's not even remote. It's just 20 test, 88 of that 100 would pass. 21 not a consideration, really. So fatigue is not an issue 21 So I don't want -- the problem is people talk about 22 22 on this structure. percentages and they talk about pass rates and fail 23 23 Thank you. The next slide, please. Right. Now, rates and that's what the confusion is so I want to be 24 24 this is the beginning of the presentation I intended to totally unambiguous here: 88 per cent pass. 25 give. So I do apologise for the amount of time this is 25 On that basis, if you look at the stage 3 analysis, Page 90 Page 92 1 taking, but I thought it was important to go through 1 both from the Arup reports and more importantly from the 2 those issues because they seemed to be hovering around. 2 Atkins reports -- because, after all, we must remind 3 COMMISSIONER HANSFORD: It is very important. Thank you. 3 ourselves they are the designer of this works -- you 4 A. Let's go to these three areas then. So we've got the 4 will find that in no area do any of the areas reach 5 three areas which I think have been well rehearsed now 5 anything like an 80 per cent level of requirement, and 6 so I'll move on to the next slide, please. 6 it struggles to get to 60 per cent. So, on the one 7 7 MR BOULDING: Sir, I hesitate to intervene, but if he's hand, you've got a demand of 60 per cent; on the other 8 going on to the main part of his presentation -- I see 8 hand, you've got a strength of 88 per cent. 88 per cent 9 it's about two or three minutes to 1.00 -- you may well 9 is larger than 60 per cent; ergo, okay. 10 10 think that this is an appropriate break. Interestingly enough, I think all four of the 11 CHAIRMAN: It's a good cut-off point, I agree. 11 experts would agree on that, in the sense that from 12 Good. Thank you very much indeed. We will return 12 a pure strength analysis of the works, there is no issue 13 at 2.30. Thank you. 13 in the generality of the coupler connections to the 14 (12.55 pm) 14 diaphragm walls. 15 (The luncheon adjournment) 15 The next slide, please. The exception to that is 16 (2.33 pm)16 the coupler connection that we've heard a lot about, in 17 CHAIRMAN: Yes. 17 the EWL area A, where there is a different detail, as 18 A. I'll pick up where I left off, which was the beginning 18 shown on the diagram. Not to beat around the bush, and 19 of my original presentation, interestingly enough. 19 I think you know me by now, I don't beat around the 20 I'd like to go back one slide, just to remind us, if 20 bush, I come direct to the point, this connection should 21 that's all right. So these are the three areas that 21 be at least as good as any other connection on the 22 I will now address. 22 works, if not better. 23 Sorry, next slide. There are three issues related 23 Superficially, there is no reason to look at that 24 to the coupler connection. I say "three", it's being 24 detail and say, "Oh my goodness me, this is a disaster

waiting to happen." In fact, the opposite is true.

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Indeed, when you read Dr Lau's report and if you were to 1

- refer I think it's to paragraph 53 -- forgive me if
- 3 I haven't got that right -- and you read his
- 4 introduction to that connection, you actually believe
- 5 that he thinks this is a good detail; it's going to be
- 6 better than the rest, and then suddenly he concludes
- 7 with a conclusion that not that the butler did it but
- 8 the maid did, which is quite illogical, but no matter.
- 9 He's entitled to his opinion on that.

But logically, if you look at the detail, you would expect it to be better, and the reasons for that are it's visible. Both sides of the connection are visible. It's an area where the reinforcement is not as congested. If I remind you, generally we have four layers of reinforcement, some of it 3 metres below the surface which is being inspected. This is all very visible, and the operator does have the opportunity of looking on both sides of the connection, which has been the subject of part of our discussion.

So the alarm bells should be ringing. If someone then turns to you and says 68 per cent of these fail --I mean, you should stop. There's nothing wrong in saying that in your opinion it's 68 per cent failure, but you should then stop and ask yourself: does this actually make sense?

recordings there. Four of them were discarded because there couldn't be a reading, a PAUT reading. Two of them were found to be unconnected, and the remaining five were found to be acceptable.

So that's the basis upon the 68 per cent. If you go to the next slide, please, which is the purpose (i) data, which was not used in any of the statistical analysis, for reasons which I'm sure I'm going to get challenged on but as far as I'm concerned this is the additional data, it is random, it was not subjected to the, if I could say, theatre of the sampling that took place, which was more akin to a drug survey in terms of an engineering assessment. But this stuff was just never looked at, and for the life of me I don't understand why, because what you are looking at there is -- the ones which are yellow highlighted, I think there are 12 readings there, the top one was discarded because a reading couldn't be taken, so you are left with 11 valid results which were all in exactly the same area, area A, and indeed I think three of the samples were taken from exactly the same panel that offered up the failures on the earlier slide.

If you look at the engagements, on all 11, they are all in excess, I believe -- I will get corrected by someone if I'm not right here -- of 41 millimetres So

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these aren't borderline cases. These are nowhere near the 37.

So on the one hand we have a data set that is reported to have seven readings of which two fail or five pass, and the same area, we have 11 samples all pass by a very large margin, but they are not taken into account in the analysis. I can't tell you why. It's beyond me.

But if I can go back to the slide -- I do apologise -- that one, that's it. So that's really why I'm saying that on the available data and the judgment really of three of the experts of 32 millimetres being strong enough -- if you go to the next slide, please, and the one after that; that's it -- then you arrive at the only conclusion I can, which is -- the failure rate that I arrive at is 23 per cent, not 68 per cent, and I would go as far as to say, by using the same methodology, I think Dr Wells would have arrived at a better answer than mine -- a better answer, I wouldn't say by very much but of the same order -- and indeed if I used the formula, the magic formula, which is in the

MTR holistic report, which has been very maligned, I get a very similar answer. So the conclusion I come to, which is the one that

I would have expected by just observation and common

Now, I'm just an engineer, but one of the things that engineers have to do, they have to face up to problems which have got many facets to them, and in those situations you don't rely on one, single source of information. You seek data. Do you remember I talked about the unknowns being the weakness in any project? You put all your effort into understanding where the unknowns are and then really hammering home, getting the

Well, I don't have to look very far on this project to get that data, because the analysis that arrived at the 68 per cent, carried out in good faith, just used a small sample of data. Now, one of the problems with any statistical analysis is the amount of data that you use. If you get a small data set, whatever conclusion you arrive at has got a huge percentage probability or possibility that it's woefully wrong. So small data sets, alarm bells should be ringing very, very loud, and you shouldn't actually progress on that basis.

On this project, if you turn to -- I think it should be the next slide, actually; can you turn on one more? Yes. We'll come back. This is the data set upon that 68 per cent was agreed. This is at the back of my report in annex 2. This is what's called the purpose (ii) data that was arrived at, and there are 11

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- 1 sense, that actually that coupled connection in area A
- 2 is no worse than anywhere else in the construction, and
- 3 it goes back to I think an observation that you made,
- 4 Mr Chairman, earlier on, that we are dealing with
- 5 a mechanical operation. It's a coupler, it's a bar,
- 6 it's a team of men actually trying to connect something
- 7 into it, and they repeat this operation many, many
- 8 times, and there is a statistical probability of the
- 9 level of workmanship they will achieve. It's not rocket
- 10 science. You would expect it to be consistent. And
- 11 there's nothing radically different between any coupled
- 12 connection in these locations across the project.
- 13 That's really why -- and it was interesting that, 14 thinking back to it, Prof Yin did not make a judgment as
- 15 to whether EWL or NSL was a different data set. He
- 16 reported that he was told that, whereas Dr Wells has
- 17 always believed that they were the same data.
  - So all I'm saying is you have to look for data, you
- 19 have to challenge data, and very often common sense is 20 the best lead, and what I would call -- one of my
- 21 colleagues referred to it as a reality check, and all
- 22 I've done is carry out a reality check.

CHAIRMAN: Yes.

50 per cent.

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- 23 I think I have nothing more to say on that,
- 24 actually. I think if we move on to the next subject, if 25 that's all right with you.

a failure rate of 23 per cent, or let's call it

you look at the very end column, albeit with

a 30 per cent magic redistribution, you notice it

struggles on the first slide to get to 50 per cent. In

fact, I don't think it does. Then, on the second slide,

if you look at this column here (indicating), you will

see that the highest figures are about 60 -- yes, there

So, from a fitness for purpose basis, specific to

else -- I'm saying that you can see that is the reasons

this project -- I'm not extrapolating this anywhere

why I believe the structure, particularly area A, is

that's a different set of criteria and I'm not going

safe and fit for purpose. It's not in my terms a risk.

If you were to apply compliance standards to it, well,

Next slide. Thank you very much. Now, yes, right,

the relevance of the permanent elongation test. Dr Lau 25

we are, 62. But generally they struggle to get to

A. If we then move on to the next subject. Oh, yes, I'm

sorry. I was saying about the level of requirement.

an acceptance rate of 77 per cent, at no location in

area A do you have such a situation, and this slide, if

So, on the one hand, we have an acceptance level or

1 raises, I say, a genuine concern because he says it with

- 2 such emotion. He's not trying to create a bear pit;
- 3 I think he's genuinely concerned about this. The first
- 4 thing I've got to make clear to you is: this has never
- 5 been a strength test and, to the best of my knowledge
- 6 and belief, it has traditionally been considered to be
- 7 a quality control test of the product.
- 8 What reinforces my view on that was the CARES
- 9 certificate that Dr Lau showed in his presentation
- 10 yesterday, because CARES is a not-for-profit
- 11 organisation that, if you like, it's like an Agrement
- 12 Board for products, reinforced concrete products. It's
- 13 not involved in the actual application of those
  - materials; it really is mostly focused on reinforcement,
- 15 bars themselves, in terms of their classification and
- 16 specification, and because couplers are involved in
- 17 that, they have included that in their certification.
- 18 But they are not condoning something in the field. 19 They are just condoning the product. So, again, I'm not
- 20 taking anything away from Dr Lau's concerns. I'm just
- 21 saying that's what it has traditionally been seen to be,
- 22 point 1.

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- 23 COMMISSIONER HANSFORD: When you refer, Dr Glover, to
- 24 an Agrement Board type organisation, not everyone here
  - will know what that means, I'm sure. It's

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an independent quality organisation; is that right?

2 A. Yes, that's right.

- 3 COMMISSIONER HANSFORD: I am aware of the British Board of
- 4 Agrement, but I think it's a bit of an unusual --
- 5 A. This is a different thing. You could almost say it's
- 6 set up by the manufacturers themselves. But actually
- 7 I've had very good dealings with CARES. They do act
- 8 very independently in these issues. But they are, as
- 9 you say, looking after the product, not after the
- 10 downstream application of the product.

11 COMMISSIONER HANSFORD: Yes.

- 12 A. The other thing I would say, and I haven't put it in
- 13 this statement, but just to try to put things in
- 14 perspective, point 1 is not used universally. In fact,
- 15 I've found it difficult to find where it actually began
- 16 but I think it began in a DIN Standard, probably many
- 17 decades above and it just got adopted, but in the
- 18 States, for example, they would be using, I think --
- Canada and the States, they are using more like 0.25 as 19
- 20 an acceptance criteria. Same test. Because don't
- 21 forget that the standard by which these are tested,
- 22 which is AC133, which is an American standard, is used
- 23 by them all. But they set their -- sorry, AC133 does
- 24 not set a standard. It does not set 0.1. It just says,
  - "If you are going to carry out this test, you do it in
    - 25 (Pages 97 to 100)

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this way", but the authority, the approving authority or whatever you want to call it, sets its own standards. In this case, Hong Kong is 0.1. If you were in Ontario, I think it would be 0.25.

The other thing is, the other authorities recognise that it's not one standard fits all. They recognise, quite correctly -- in fact, some experiments were done at HKU I think many years ago which demonstrated the number has to go up when the bar size goes up. If you think about it, it's the proportion between the area of something and the perimeter of something else, and they can't be proportional, by definition, you know. So smaller bars you would expect to get a lower value than bigger bars. So the bigger the bar, the bigger the movement. But 0.1 applies to everything.

It's again one of these situations that you find yourself in where one size fits all. Anyway, sir, I slightly diverted my thing, but I thought as background that might help you. I think I have alluded to that in the past.

Now, Dr Lau extrapolates, and I do apologise for using the word "extrapolates" but he does, and he does it speculatively, in the sense that you take a bar and a coupler and another bar and you pull them apart, and you then extrapolate what you've observed there, in his Page 103

please. My reason for saying this is speculative is the first thing, and one of the things that Dr Lau says which I agree with 100 per cent is there should be more work in this partial engagement issue, and when I say "more work", more experimentation, more on-site observation. On-site observation is fundamental in these things, and I would agree with that. The manufacturers don't want to go there. I can understand that. But I can see, with the sheer volume of couplers that are used in the industry, it would be to the benefit of the manufacturers if they cleared this issue up, because I can see it returning.

For Hung Hom, I've got to emphasise again, all my observations are only on Hung Hom. I would not want them -- in fact, not "want them" -- I would say they should not be extrapolated to any other situation. I'm just looking at Hung Hom.

But the magic thing is, the project that we've got out there at the moment is the most fantastic load test I have ever seen in my life, in the sense that the structure is already subjected to 90 per cent of the load that it will ever sensibly see.

So, if you were going to get cracks, you would have them now.

CHAIRMAN: What is said, of course, by Dr Lau is that there

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case he takes an extreme value, and then he says, "That's going to happen over here", and the "over here" is the massive structure of the Hung Hom slabs, where you haven't just got one bar, you've got whole collections of bars. The great majority are perfectly sound, pass all the tests, even the elongation test.

So this rogue bar is part of this wider family, and so therefore that rogue bar will not dictate what the performance of the structure will be. It's the sound bars that do. We use a phrase called strain compatibility, which means that if you apply a force to something, all the elements in it have to strain to the same extent, and the amount of strain you put in any one of the elements is the amount of load that that one takes, so the load gets spread.

So you might get a rogue bar. I wouldn't argue with that. You might get a couple of rogue bars. But clustered around it is this vast family which is going to say, "I'll look after you, little brother, I'll take the load", and that's why I say it's a speculative extrapolation. It's taking the biggest number you possibly can think about and then putting it in the most extreme situation, and it really confuses. It's not correct.

I think I'd better move on to the next slide,

1 may be cracks but you don't see them now.

2 A. Why wouldn't you see them now? I mean, are they hiding 3 around the corner? Are they going to pop out?

4 COMMISSIONER HANSFORD: I think his argument was they are

5 hidden inside the concrete.

A. Well, there would be cracks, potentially, inside the concrete, but they wouldn't be due to these issues, which are due to surface strains. You would get something called a shear crack which is actually within the body of the structure, it never goes anywhere else, and in fact there's a slide I will show later which describes shear cracks. It's all to do with -- in crude terms, it's like a Poisson's ratio effect. In other words, if you push something, it tries to squeeze out, so if you imagine something which is in very heavy compression, it wants to burst out, it wants to spread, and so you get what we call complementary tensions, so

you get this compression strut and you get these complementary -- that has come apart. That's called a shear crack. But that doesn't find its way to the surface and it certainly isn't a source for corrosion, because it's within the body of the slab.

23 When people talk about cracking, you've got to be 24 very precise about what sort of cracking and the cause 25 of that cracking. But the idea that there's a crack in

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The last point is the one I've already made: the

connections occur, the couplers occur, in very large

Page 107 Page 105 1 1 there that's hiding around the corner, waiting to pop clusters, and we are not saying each one of those 2 2 out when you are not looking -- I mean ... clusters is all non-conforming. 3 CHAIRMAN: And of course, when you talk about corrosion, 3 So those are the reasons why I understand the 4 that's the other issue. If it's internal, it's not open 4 concern but I do not agree with it, for the reasons I've 5 5 to the air and to the elements in any way so it doesn't 6 6 Next slide, please. The trough walls. Here -corrode? 7 A. Exactly. Sir, you understand exactly. You need three 7 what's my concern? I've been involved in impacts -- and 8 constituents for corrosion. You need iron or steel, you 8 that's what this is, this is an impact loading; this is 9 9 need an electrolyte, in this case water, and you need not a point load at the end of a cantilever, as the 10 10 oxygen. So if you were to put some water -- let's say modelling shows, this is an impact, it's an energy 11 water managed to get into a small cavity, it's got 11 thing, it's to do with impulse, it's to do with energy 12 12 oxygen, it's next to steel, and it's certainly got absorption, and that's why I said the yield line 13 water. Once that oxygen has been exhausted, nothing 13 approach is an appropriate approach, because it's 14 14 happens, and this is true -- and I think interestingly an approach which assumes things are deforming and 15 15 enough in zone -- category 1 exposure, I think you will plastic energy. COMMISSIONER HANSFORD: This is the case of a derailed 16 see there's a line there which says, "Structures 16 17 immersed in water". Well, that's because there is no 17 18 fresh supply of oxygen. You've got plenty of metal, 18 A. A derailed train, yes, agree. I can say I don't agree 19 19 with the force, to start with, because dealing with you've got plenty of water; no oxygen. 20 So the idea that you've got water somewhere doesn't 20 high-speed trains, as I've had to, and derailments, the 21 mean to say you get corrosion. You need a constant 21 idea you get this massive lateral load horizontally is 22 22 supply of that water, oxygenated water. If you don't not there. The reason -- and these are almost like 23 23 have the oxygen, you don't get corrosion. I only wish derailment kerbs, you will appreciate that, and the 24 people could understand those basic principles better 24 train comes off and it glides along. It's not this 25 because then there would be less concern, I think, in 25 sudden punch that you see in -- I wouldn't have Page 106 Page 108 1 our world, on this issue of durability. 1 approached this particular problem. If this was 2 2 Believe me, I'm not making light of durability. I'm an issue, this is not the way to deal with it. I think 3 3 just trying to explain why I believe, in this particular in terms of resolving it, the structure is very 4 4 situation, those concerns are not correct. substantial, and what amazes me, the earth backfill is 5 The other thing I would add is we have carried out 5 not taken into account, nor, in fact -- if you are doing 6 very extensive demolitions in the structure. I mean, 6 a dynamics problem, you don't say there's a piece of 7 7 it's a very forgiving structure, fortunately, but all concrete there but it's not considered by the 8 8 authorities to be structural, therefore I'm going to that vibration that's taken place, if there were they 9 9 cracks hiding, waiting to break out, the vibration would leave it out, or the soil might not be there. Those 10 10 have certainly brought them to our visibility, and they things don't enter into my thinking. That's what's 11 would do that for two reasons. One of them, they would 11 there, that's what's being constructed, it's not going 12 12 have caused agitation of the crack, which would not have to change. I've got this impact load. How will it be 13 13 been visible to the naked eye, potentially, but the absorbed? 14 other thing is once a crack opens up and it gets dust in 14 It will be absorbed in three ways. Number one, the 15 it, it becomes very visible, and we haven't seen any of 15 earth is a very, very good absorber. The slab itself 16 16 will absorb energy and gradually go plastic. And 17 17 The second point -- I think Mr Southward made this thirdly, this oversite concrete at the top -- which 18 point and I agree with all of his observations -- is the 18 interestingly enough is also connected to the columns, 19 19 environment that we're dealing with in the location of so if we were so worried about the columns, why do we 20 20 have the oversite concrete cast around the columns? Why the couplers is a benign environment. You can pick 21 21 other locations, potentially, in the box where it is not isn't there a gap? So I can't take the risk seriously, 22 22 benign, but not the inside of it, not the position where to be honest. As far as the mathematics are concerned, 23 23 the couplers are. So I would agree with Mr Southward. I've told you what I think. I wouldn't have approached

it this way, but if you had approached it in the way

that I would have done conventionally for a derailed

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train, there certainly wouldn't be an issue. I'd just like to leave it at that. I don't agree with the 35 per cent anyway, which I could go into.

I'm not giving you the sort of focused response you would like from me, I think, on this issue. I'm just saying I don't see that there is a major issue here. I can understand we don't want to knock columns down with a big building above, but we've overstated the problem.

Could I go to the next slide, please. This is the conclusion, really, on couplers. As far as I can see, all the coupler connections have been shown to be adequate and the structure is safe. It is incorrect to assume on the basis of the results of the elongation tests that cracking will occur, for the reasons I have already explained.

Interestingly, I was reflecting on this when I was getting this presentation together, I think what gets lost is how do you deal with cracks on the site? Because you get cracks and some of them are larger than you would like them to be, particularly on bridges, for example. We don't put them on the safety list. We put them on the rectification list.

So really the cracking comes under the same heading as honeycombing, in the sense that it is something we

point. The point, I believe, is in these limited areas,

is it fit for purpose, is it safe? That's the question.

So rather than getting into that discussion as to what might have happened in area B or area C which is irrelevant, let's just focus on the area we are interested in, which is area A.

I would emphasise, actually, that the approach which is being adopted in assessing the shear strength is one of compliance, the reference to the code, saying the code says this is the permissible stress for the concrete, therefore this must be the answer, and if it's not that, it must be unsafe. That's not correct. It can't be correct from a commonsense point of view. From a compliance point of view, it's absolutely correct. But I'm not looking at it from that point of view.

If I move on to the next slide, I hope that the following three points will help demonstrate that there is, from a safety point of view, no concern. I say that you can address the problem from a safety and a fitness for purpose criteria by considering any one of these three, either separately or collectively. You can say, "Well, actually, it's not reasonable to assume there's no reinforcement there", because the exceedance of stress that we are talking about is very small. We are talking about -- I do apologise, I haven't got the

number in front of me -- but it's no more than about 10 or 15 per cent more than the code would allow. It's not, "My goodness me, it's double or triple." No, it's

quite a small judgment.

So if there was just a nominal allowance for the shear reinforcement, the problem would just go away, and indeed the areas other than in the SAT are not huge.

So that's one which you could solve it which I think on the basis of the photographs that Mr Southward shows, they are quite compelling. Those are areas which were reported not to have any links. But what you would obviously have to do is you would actually have to look at the source of those photographs and make sure that they did represent what they were meant to represent, but that's by the way.

Moving on to the second point, and I think this is really the crux of the issue as far as I'm concerned in terms of why I think it's okay. I took you to this issue of design strength and actual strength, aging factors, et cetera, and in my opinion I see no reason why an enhanced concrete strength should not be considered in those areas, and indeed, if you did that, I think you will find that the problem goes away, particularly in the SAT area.

Then the last one is my points this morning about

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don't want to be there. I mean normal cracking, okay, but if there's excessive cracking, you repair it, and you'd approach it in exactly the same way as honeycombing.

The unfortunate thing, or fortunate thing from my point of view, is we can't observe any cracks to repair, and there isn't this massive load like a herd of elephants being let loose in the station which is going to create it, because the train loading actually is pretty small and runs almost on top of the diaphragm wall anyway, so you are not getting this loading coming from the span increasing the bending moments.

Then the last point I've just made, basically, with the trough walls, I think it's a lot of fuss about nothing, to be honest, but if we could move on on that.

Next slide, please. Now the shear link reinforcement. Yes, I mean, I agree with all the observations that have been made about the shear link reinforcement, in terms of numbers of bars, anchorage of bars, spacing of bars, whether they are there or they are not there. But the fact is the structure has been so robustly designed that there's very few areas that actually require shear links anyway. So rather than debate whether the actual details in the generality of a construction are there or not, it really isn't the

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cavities suddenly appearing under slabs 18 metres underground with 16 metres of water plus acting on them, which have already been dewatered during their life. I don't think that's credible, and if the slab doesn't have a cavity, then you don't get the shear stress and whatever.

The other thing is a lot of the models that have been used on the project are what I would call two-dimensional models, they are just slices through the structure, and as Mr Southward pointed out there are three dimensions to a structure, and if you isolate it to -- let's assume this is the bottom slab of many slabs but the other slabs are all connected by walls. If you just analyse this one in isolation, you've lost the sort of the gathering effect, the sharing effect of the others, and I believe the analysis that was carried out was indeed only a two-dimensional analysis.

So I would add then to that third one, when I say "sensibly conservative", in other words I do not want models which are not conservative but I want models which represent physically what is there, and that would mean three dimensions and soil underneath, particularly water pressure.

So that's my opinion on the shear links. I think it is safe and it is fit for its purpose.

1 which is the 32mm drill, you would have no idea?

> A. Correct, but the tolerance on that is you've drilled a hole which is basically 16 millimetres in diameter, and because of its percussive nature it's going to be slightly larger. You are using that as the centre for your 32 -- the risk of you hitting anything important is much reduced.

COMMISSIONER HANSFORD: Okay. Thank you.

9 A. Whether you should do it is a different thing.

> The next slide, please. I said I would do this in two parts. I call this a new issue because this came out of nowhere, as far as I was concerned, in the hearing, and that was any question at all about the diaphragm wall which was raised. So, if you forgive me, I've done a little bit more analysis on the joint so that we can hopefully put this one to bed as well.

In the following slides -- I'm going to use some slides which are in my reports, previous reports, about the stress regime in the joint, but then I'll hit, in the last slide, this issue of the cracking that Dr Lau brought up which I found quite disturbing, really, because I think it was misleading, but I want to bring it back into focus.

So if we could just take each of the bullet points in turn. The actual failure mechanism of the

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The next slide, please. I want to deal with this one in two parts, to deal with the issue of the horizontal construction joint which we refer to in the shorthand as the CJ. There is no doubt, and interestingly enough Dr Lau also supported the view that this is a workmanship issue, it's not an issue of safety or fitness for purpose. The other thing is that the contractor, MTR, the designer and also the approval authority have all agreed that a nominal dowel detail will satisfy and will solve the workmanship problem. With that army of people willing to do the works and to solve the problem, I really find it very difficult to make a comment, particularly since everybody has put so much effort into the work, into the method statement in terms of its construction. The one thing I would draw Dr Lau's attention to is that although the pilot holes which are being drilled do

17 use a normal what I would call masonry drill, the actual 18 19 core is diamond-cut, and you wouldn't know that you were going through the rebar. That's a big difference. 20 COMMISSIONER HANSFORD: So what you are telling us there is 21 22 that whilst you would get a clear indication you had hit reinforcement from the pilot drills --23

18 19 20 21 22 23 24 24 A. Yes, correct, yes.

construction is 10 meganewtons, if that means anything to you, but actually the ultimate strength that we would be looking from it is much less than that; it's only seven. So the actual arrangement of the diaphragm wall, even though the diaphragm wall is the weakest part of it all, it still has adequate, oodles of strength to it.

The second thing to point out is that even at failure, even when the diaphragm wall is buckling and collapsing, there is virtually no stress at all at the

Then the last point is the cracking and I'll come on to that. Go to the next slide, please. This is the scrappy calculation I referred to in our first hearing, Prof Hansford, where I said this is how I think it's going to fail.

COMMISSIONER HANSFORD: Yes, I recall. 16

A. If we go to the next slide, that's in fact what happens. You get a compressive flexural failure at the junction between the soffit of the EWL slab and the diaphragm wall, that large green area, and you can also see --

COMMISSIONER HANSFORD: Perhaps -- sorry to interrupt -- for the benefit of the chairman in particular, you could just explain what these colours all mean? A. Yes, of course. The colour code is this (indicating).

COMMISSIONER HANSFORD: -- once you got into the core drill 25 Blue is very, very low stress and, as the colours move

 I	Page 117		Page 119
1	towards red, it gets higher and higher. So when you	1	I'm just the honest engineer that does the analysis and
2	look at the area around that joint there, which is	2	gives other people bad news, I guess, in some respects.
3	this is the EWL slab and this is the diaphragm wall, you	3	This is entirely predictable, the dowel action is
4	can see you get that compressive flexural failure at	4	exactly as we predicted. We did lots of hand
5	that point. Then the thing to point out is you get this	5	calculations to demonstrate this, but that was not good
6	very strong compression strut running diagonally from	6	enough for some people. So we've gone the whole mile
7	that point to that point (indicating), and that's	7	and done the non-linear finite element using some of the
8	where can you go back slightly, please. I pressed	8	best code we can in the world.
9	the wrong button, I think. That's it, thank you. Which	9	So the stress levels, and that's at failure, so this
10	is exactly how we would expect it to happen.	10	is already something like 50 per cent higher than the
11	Does that help you, Professor?	11	ultimate tensile stress. The stress levels, if I go to
12	COMMISSIONER HANSFORD: I was okay with it, but I felt the		the next slide; thank you very much this is what the
13	chairman might need some help.	13	stress looked like at the time of the ultimate tensile
14	CHAIRMAN: It certainly does. Thank you.	14	stress. This is when the structure should be falling
15	A. It is that compression strut which is the fundamental	15	apart. Again you can see the stress levels are
16	way in which the structure performs.	16	remarkably low at the CJ. All the action is happening
17	Next slide, please. Looking at the top of that	17	down at the bottom, with the diaphragm wall.
18	joint, this (indicating) is where the construction joint	18	The last slide, and this is the penultimate slide
19	is, there (indicating), and you can see the stresses are	19	we can look forward to having a bit of a rest, I think,
20	all concentrated below the joint, at this corner	20	after this what we've done overnight, we have
21	(indicating), and that's because this structure works	20	assembled three sections through that joint that you've
22	because of these bars, and those bars are acting like	22	
23	dowels. You can see the stress concentration here, in	23	been looking at, and we've considered them for different
24	the centre, where the hand is, and you can see there's	23 24	levels of applied loading. Remember that the failure
			load that we would be looking at you see we've got
25	hardly any stress in the concrete there, and this is	25	the largest one is 6 there we would be going up to
	Page 118		Page 120
1	a thrust line which is pushing on the bars and then	1	about just under 10.
2	resisted by the top of the diaphragm wall below the	2	I'm not showing you the full thing. I'm just
3	construction joint. Construction joint does absolutely	3	showing you three situations which are pretty pertinent.
4	nothing.	4	The first one is one of the lower loaded pieces of
5	COMMISSIONER HANSFORD: Perhaps before we leave this slide	5	the structure, as it is today, and we would expect to
6	or you might tell me it's better to come to it in	6	see some minor cracking at there's some minor
7	a later slide, the dowels that are going to be inserted	7	cracking at this joint, which should be entirely where
8	as part of the special measures, what will they do to	8	you would expect, because this is where the high
9	that?	9	stresses are, at that intersection, but nothing to be
10	A. Well, they will increase the number of dowels. I mean,	10	concerned about. I think we've shown on the code what
11	there's going to be one here (indicating).	11	the crack widths type of things that yes, I mean it's
12	COMMISSIONER HANSFORD: But what will they do to the stress		0.1mm, that sort of size, very nominal. And you've got
13	levels?	13	to remember, when we show one crack on here, it's
14	A. Not very much, because they only represent something	14	because it's magnified. In fact what will generally
15	like 1 per cent of the total dowels which are already	15	happen, because this is reinforcement, because the
16	there, but if people are happy with it, I'm not	16	modelling can't model right down to a single fraction of
17	COMMISSIONER HANSFORD: Okay. Thank you.	17	a millimetre, so that one crack probably represents
18	A. It's not as I say, I'm telling you the structure as	18	a cluster of three or four, all smaller than that, but
19	it is is safe and fit for its purpose. What other	19	just locally to that area. Because something that
20	people want to do for other reasons is entirely up to	20	people don't understand: reinforced concrete only works
21	them.	21	when it cracks. It might come as a surprise to people,
22	COMMISSIONER HANSFORD: It's not something to die in a ditch		but the only way that you can mobilise the stress in the
23	for.	23	bar is if the concrete cracks and grabs hold of it as it
	· · · · · · · · · · · · · · · · · · ·		
<ul><li>23</li><li>24</li><li>25</li></ul>	A. I would rather not die in any ditch, but particularly on this one. I think I've said my piece in the past and	24 25	moves apart. So cracks in reinforced concrete are exactly what you would expect.

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What you want to avoid is having excessive cracks in the wrong environment. Excessive cracks can be acceptable from an engineering viewpoint, as long as they are in a benign environment and they don't cause visual distress, because one of the fitness for purpose criteria that Dr Lau didn't include, interestingly enough, although it's a very comprehensive list, was aesthetics, and actually one of the key considerations in structures is that actually, when you look at it, you mustn't feel uncomfortable, and if you saw a large crack in the wrong place, you would feel uncomfortable. But if it's not in a position which causes you distress, then cracks can be much wider than 0.3 millimetres and not be of any structural significance whatsoever; all right?

If we just go across to -- sorry, I've pressed the wrong slide again -- the middle one represents a situation after SLS. Remember serviceability limit state? And this represents a situation of stress which is in excess of what the structure is enduring now or indeed is in excess of what it would endure later. You can see the clustering of cracks, as you would expect, is spreading a little bit further, but again nothing to be alarmed about in that sense, and remember my comment earlier: one crack here really should be read as

A. No, not at all. I mean, it's -- no. I wouldn't even bother to model it. It's of no consequence.

COMMISSIONER HANSFORD: Okay.

A. But it's not being inserted for reasons of structural integrity, I understand. I mean, I'll leave that for others to address.

My position is very straightforward. It's the structure is safe and it's fit for its purpose, as it is today, and if others wish to do something to it for other reasons, for compliance or whatever, then it's not for me to say that. I've been given or given sight of a very reasonable method statement. I think reasonable measures have been taken to avoid some of the things that I was concerned about. So, to be quite honest, I'm not going to ask my neighbour to stop playing football if it's not interfering with me. That's up to them and it's outside of my brief.

18 COMMISSIONER HANSFORD: Understood. Yes.

A. I think this is the last slide. This is a personal view. Well, these are all personal views rather than collective, but I feel quite strongly about this one, and I think I've been consistent in my meetings with the Commission on this. I've got severe scepticism of what I will call automated monitoring systems in situations where I do not believe they are necessary. My reason

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a cluster of cracks, all smaller.

Then the last one I've shown there, the slide there, this one (indicating), this is ULS. This is when the whole structure should have fallen down and collapsed, and again you can see the degree of cracking is nothing to be unexpected, and this is ultimate limit state. The only ones that you should bear any credence to are this one and this one (indicating), and there's no case to answer.

The other thing I would point out, in those first two slides, is that the construction joint is up here (indicating). There's no cracking. I mean, there's no water. Where's the water going to -- how is it going to get in there? So I say to you, even when you get to the ULS, where is it coming from?

The other thing is you've got to remember that the EWL slab is at a level of 4mPD. In other words, it's 4 metres above ordnance datum, let's call it sea level, and the groundwater level outside at around about 1. So the groundwater is almost at the bottom of the slab. It's nowhere near the joint at all.

21 21 22 COMMISSIONER HANSFORD: Just to be clear, the dowel bars 22 23 that are going to be inserted as part of the simple 23 24 measures will make no difference to this; is that 24 for saying that is because they cause more problems than they solve.

And they come under two headings, those problems. The first heading would be operationally. Any system you will have to put this here, because the movements are minute -- I mean very, very small, and I don't know what we are looking for. What is it? Are we looking for -- generally, when I've used monitoring, it would be something where you are plotting something and you are seeing a trend and you say, "My goodness me, let's stop", like if you are digging a deep hole and you are measuring the ground outside, you've made your predictions and you are matching it, you're monitoring it very, very carefully, and you've got a trend line. In a situation like this, I'm not sure what that trend line would be. For the life of me, the structure has been there for three years, four years. It's deflected about as much as it's ever going to. So what am I reading? What am I trying to find?

So it's going to be very -- so anything that's there, unless it's, you know, made of polystyrene or something and just for show, it's not going to do anything. So with very sensitive machines, sensors, you'd get noise, you'd get noise on the signal, you would get a malfunction in one of the devices, and then

	Page 125		Page 127
1	all hell lets loose. You know, suddenly trains have got	1	A. Correct, yes. And one of the points that Dr Lau has
2	to be stopped, people have got to go and find out what's	2	made which is very true, if there was such a thing as
3	gone on, so you get a public relations disaster on your	3	shear failure, and I can't see it, but that a shear
4	hands.	4	failure is something which occurs quite quickly. It
5	I'm being practical about this and it might not be	5	doesn't go under a punching shear situation, it's
6	music to many people's ears, but I think the best	6	explosive suddenly, but if there was a shear problem,
7	solution, and this is what we do on my bridge in	7	you would start to get the shear cracks I started
8	Scotland, for example, is festooned with measurement	8	talking about, but you can't see them because they are
9	devices, but there we are measuring towers which are	9	in the body, but you might get some slight distortion.
10	200m high in high winds and we want to know how much it		But I really think it would I can understand how the
11	moves. But even there we rely mostly on visual	11	public might say, "You are hiding something", but to be
12	inspection, and what the station really needs is	12	honest, my advice is trying to protect the government
13	a planned preventative maintenance/inspection regime,	13	and the public from what I would say are
14	which means having a look at particular items of	14	misunderstandings of the data that's coming out, and
15	construction which one considers from the analysis	15	it's much better if there are regular inspections which
16	that's been carried out to have a particularly higher	16	are properly recorded and what I call a preventative
17	stress than the other areas.	17	planned maintenance regime is set in place for the
18	Take area A, for example, with the couplers. It's	18	station. That's my advice. I certainly wouldn't engage
19	been raised as a concern. Well, that would be	19	in some of the more sophisticated devices like
20	an obvious area to inspect regularly, but I can't see	20	fibre optics, et cetera, because I just don't think they
21	what any instrumentation will do for you.	21	are applicable in this situation.
22	CHAIRMAN: Can you not sorry to interrupt calibrate	22	CHAIRMAN: Also, could I ask this. Let's assume for
23	the monitoring equipment so that it only records	23	a second you did we are talking theoretically
24	movement at a particular level?	24	start to spot these minute cracks arising and stresses,
25	A. Yes, but that level is going to be so small that it's	25	minor stresses.
	Page 126		Page 128
1	actually within the noise of the thing. I mean, all	1	COMMISSIONER HANSFORD: What would you do?
2	electrical, electron devices are not precise, they have	2	CHAIRMAN: What do you do, that's it.
3	a noise to them, so there's an error in that. If what	3	A. That's exactly the point. You then descend upon that
4	you are trying to measure is actually very comparable to	4	point and you carry out very focused investigations on
5	the error, then I'm not sure what you are doing.		
6		5	
	•	_	it, and they don't involve measuring things. They
7	CHAIRMAN: I see. Yes.  A. What you could do, if you really were going to be	5 6 7	it, and they don't involve measuring things. They measure sorry, when I say measuring, measuring
7 8	CHAIRMAN: I see. Yes.	6 7	it, and they don't involve measuring things. They measure sorry, when I say measuring, measuring dimensions or whatever. You look at it, you look at the
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8	CHAIRMAN: I see. Yes.  A. What you could do, if you really were going to be severe, is you could dig up the structure again and put	6 7 8	it, and they don't involve measuring things. They measure sorry, when I say measuring, measuring dimensions or whatever. You look at it, you look at the patterns of the shape, you actually go back and ask yourself is there something extraordinary happening, is
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8 9 10 11	CHAIRMAN: I see. Yes.  A. What you could do, if you really were going to be severe, is you could dig up the structure again and put some strain gauges on it, but the trouble is the stresses are already in the bar; it's already stressed to 90 per cent, so what are you going to be measuring?	6 7 8 9 10	it, and they don't involve measuring things. They measure sorry, when I say measuring, measuring dimensions or whatever. You look at it, you look at the patterns of the shape, you actually go back and ask yourself is there something extraordinary happening, is there a particular load that's suddenly come on, has
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	Page 129		Page 131
1	picking up the issue you've just raised which is the	1	cross-examined by counsel for various of the parties,
2	little cracking. They might pick up the crack in that	2	starting with Mr Pennicott, I suspect, then government,
3	one location or something, but what about the pattern?	3	then Mr Chow, and then finally Mr Shieh for Leightons.
4	It goes back to the test on the coupler again. If you	4	The learned Chairman and Prof Hansford can ask questions
5	just get one reading, it's not telling you anything	5	at any time they'd like. Then, depending upon what you
6	about the mass, and what you are interested in, in	6	say, conceivably I might have one or two questions for
7	inspections, is the correlation between that and that,	7	you at the end. So please stay there.
8	and you can only do that really visually.	8	A. Thank you. Is it all right if I continue to stand?
9	COMMISSIONER HANSFORD: You referred to a planned	9	I feel more comfortable this way.
10	preventative inspection maintenance regime.	10	CHAIRMAN: Absolutely. You make the choice yourself.
11	A. I call it a PPM just for shorthand.	11	MR PENNICOTT: Sir, I'm happy to press on. I don't think
12	COMMISSIONER HANSFORD: Yes, sure, okay, fine. Is that, in	112	I'm going to be very long, or I'm happy to break,
13	your view, over and above what should be happening	13	depending on how you feel.
14	anyway?	14	CHAIRMAN: Oh, I see.
15	A. I'm not familiar with the procedures in MTR for	15	MR PENNICOTT: I don't think I'll be much more I had
16	railways, but that's certainly what we have in the UK.	16	estimated previously about half an hour to
17	We have our regular bridge inspections, as you well	17	three-quarters of an hour. I think I'm going to be
18	know.	18	a lot shorter than that now, in the light of Dr Glover's
19	COMMISSIONER HANSFORD: Yes.	19	presentation, to be frank.
20	A. I'm thinking about those in the first five years as	20	CHAIRMAN: Maybe we will press on for the time being.
21	being an extra-over. I would expect those inspections	21	MR PENNICOTT: If I may, sir.
22	to take place anyway, the ones you and I talk about.	22	Examination by MR PENNICOTT
23	COMMISSIONER HANSFORD: Yes.	23	Q. Dr Glover, can I first of all take up the last point you
24	A. And I'm talking about these being specific and focused	24	have just been discussing with Chairman and
25	on those areas which have raised concern.	25	Prof Hansford, that is about future monitoring.
	Page 130		Page 132
1	COMMISSIONER HANSFORD: Okay. An additional sort of	1	A. Mmm.
2	enhanced	2	Q. In the joint report, for the first part of the
3	A. Call it enhanced, that's a good word, actually, because	3	Inquiry
4	that's what it is.	4	A. Ah, right, yes.
5	COMMISSIONER HANSFORD: Enhanced inspection regime.	5	Q you may recall that's where this hare started
6	A. Focused on the areas of concern.	6	running, because the experts on that occasion it's
7	COMMISSIONER HANSFORD: For something like the first five	7	annexure E, sir, to the interim report where you have
8	years, perhaps?	8	actually set out the whole of that agreement at
9	A. Yes.	9	paragraph 5:
10	COMMISSIONER HANSFORD: Thank you.	10	" agreed as follows.
11	A. The reason I say that is because I think after five	11	'All agreed that a load test was unnecessary because
12	years people will be satisfied that the thing has been	12	it would yield no meaningful result and long-term
13	operating now for a long period of time, we've shown due	13	monitoring would be a better approach to allay public
14	diligence in trying to get to the bottom of the issues.	14	[safety] concerns."
15	I don't see it being longer than that, but I do agree	15	A. Yes.
16	with you, and in fact I think we're speaking the same	16	Q. So that was what was, as it were, signed up to and
17	language here, that there has to be a background of	17	agreed at that stage.
18	inspections going right the way through to the future.	18	A. Yes.
19	COMMISSIONER HANSFORD: That would be my expectation. Thank		Q. That led to the Commission, at paragraph 391 of the
20	you.	20	interim report, making a recommendation that:
21	CHAIRMAN: Thank you very much.	21	"The Commission recommends ongoing monitoring of the
22	A. I think that's the last slide, isn't it? Yes. Thank	22	station structure during operation of the station, so as
23 24	you very much, Prof Hansford and Chairman.  MR BOULDING: Dr Glover, I have no questions arising out of	23	to provide reassurance to the public."
25	the presentation. The procedure now is that you will be	24 25	Do you see that? A. I do.
23	the presentation. The procedure now is that you will be	L <sup>23</sup>	A. 1 uo.

1	Page 133		Page 135
	Q. Now, as I understand it, what we are now doing, or what	1	station, it's going to fall down." It's a question of
2	you are doing, and I'm bound to say	2	freedom of access to information and misreading of
3	A. Suggesting.	3	information, et cetera, et cetera.
4	Q. Suggesting, and I'm bound to say straightaway,	4	MR PENNICOTT: Yes.
5	Dr Glover, Prof McQuillan agrees with you.	5	CHAIRMAN: Whereas visual testing is a monitoring of itself.
6	A. Oh.	6	A. Correct.
7	Q is putting a bit more detail on the monitoring.	7	CHAIRMAN: You say it's more likely to be accurate as to
8	A. That's right, and I must we put forward that proposal	8	anything that really needs work done.
9	at that time because we did not have the benefit of the	9	A. Yes. At a very simple level, you can see that the
10	stage 2 in fact any of the holistic works.	10	inspector comes along, he takes a photograph from
11	Q. Quite.	11	exactly the same position, the same angle. He
12	A. We had only had a sort of microscopic approach, looking	12	highlights whatever he might have seen on the first
13	at certain aspects.	13	occasion and he sees if there's they difference. If he
14	Q. Yes.	14	does see something which is a little bit untoward, he
15	A. But now we look at the total picture, I think it would	15	would go back at a quicker interval. It's
16	be overkill to do more than I'm suggesting.	16	a responsive it has to have the rigour of regularity,
17	Q. Yes.	17	but then if there is a concern, you speed up that
18	COMMISSIONER HANSFORD: I can't remember the interim repor	t 18	particular issue in that particular location. I mean,
19	without looking at it. Can we go down a bit, because	19	that's the way it's done around the world. This is not
20	I think we go on in paragraph no, we don't. It's in	20	new.
21	a previous section.	21	CHAIRMAN: All right. So that would be a very normal,
22	MR PENNICOTT: No, that is the only recommendation.	22	accepted
23	COMMISSIONER HANSFORD: There's a previous section where	23	A. Yes.
24	reference is made to the expectation that the movement	24	MR BOULDING: Sir, I hesitate to intervene, but it may well
25	will be extremely low.	25	assist Prof Hansford, when he was talking about what he
	Page 134		Page 136
1	MR PENNICOTT: That's right. It's the next sentence	1	had in mind, if we went to chapter 11 of that report and
2	actually on 391:	2	started looking, I think, at paragraphs 459 and 460.
3	" the Commission notes the advice it has received	3	
1	that it is annilled, that any signifficant masses and will		I hope that might assist.
4	that it is unlikely that any significant movement will	4	
5	occur."	4 5	
	, , , , , , , , , , , , , , , , , , ,		COMMISSIONER HANSFORD: Yes, thank you. I knew there was
5	occur."	5	COMMISSIONER HANSFORD: Yes, thank you. I knew there was a bit more written somewhere. Yes, that's right, thank
5 6	occur."  That's I think what you had in mind.  COMMISSIONER HANSFORD: Thank you, that's the point.  CHAIRMAN: But on the other hand, if you are looking at the	5 6 7 8	COMMISSIONER HANSFORD: Yes, thank you. I knew there was a bit more written somewhere. Yes, that's right, thank you, that's exactly it.  CHAIRMAN: Because one of the problems and I'm musing out loud is that what can happen to the average person in
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Page 139 Page 137 1 1 CHAIRMAN: -- to the public at large all at one time. The suggestion is what I call an appropriate response to 2 A. Yes. 2 the results of the investigations we've carried out. 3 CHAIRMAN: Thank you very much. 3 MR PENNICOTT: Yes. 4 MR PENNICOTT: Mr Boulding having helpfully pointed us in 4 CHAIRMAN: Yes. 5 5 A. I'm certainly not suggesting just walk away. the right direction, if we could just have a look at 6 paragraph 460 of the interim report. It does indeed 6 MR PENNICOTT: We understand. 7 7 CHAIRMAN: No, no. In fact, as Mr Boulding has pointed out, say: 8 "The Commission accepts the advice provided to it by 8 those last two paragraphs, they flow on nicely from 9 9 independent structural engineering experts that the east that, so it's a form of monitoring that takes into 10 10 and west diaphragm walls and EWL slab and NSL platform account what we've mentioned in those paragraphs. 11 slabs should be instrumented to detect movement during 11 MR PENNICOTT: Yes. 12 the operational phase of the station. Instrumentation 12 COMMISSIONER HANSFORD: Well, we drafted them as such. 13 13 should be by means of fibre optics or other approved MR PENNICOTT: Of course. COMMISSIONER HANSFORD: But can I just be clear -- I will 14 14 measures. Movements should be monitored and reported to 15 15 ask the question of you, Dr Glover, but you may not know the government." 16 I think it's that aspect of it, Dr Glover, that you 16 the answer -- has any instrumentation been put in place 17 are now, as it were, suggesting perhaps is a stretch too 17 to date? 18 18 A. Not that I know of. There were some railway 19 19 A. I'm sorry. I think it is going too far and the reason instrumentations when they were running trains, as far 20 for that is we've done so much more analysis and it's 20 as I'm aware, but nothing specific to the structural 21 just fortuitously I included a slide about vibration 21 22 22 fatigue. Quite honestly that demonstrates yet again COMMISSIONER HANSFORD: Right. 23 23 A. That would have to be confirmed by MTR, but no. that the levels of detecting movement is going to be 24 very, very low, to a level which I couldn't have 24 COMMISSIONER HANSFORD: Right. Thank you. 25 anticipated back a year ago. I just hadn't done the 25 MR PENNICOTT: Sir, I just thought I would deal with that Page 138 Page 140 1 first whilst it's fresh in everybody's minds. 1 work. 2 MR PENNICOTT: Sir, and your notification, and I'm sure 2 CHAIRMAN: Thank you very much. Very practical, and could 3 3 be important or it is important. Dr Glover will be pleased to hear it as well, my 4 4 MR PENNICOTT: All right. instructions are that Prof McQuillan takes the same view 5 as Dr Glover regarding the type of monitoring going 5 Dr Glover, thank you for that and thank you again 6 forward that would be appropriate, and I know because 6 for coming back to the Commission to give evidence. 7 7 I've seen some draft of his slides already and had I forgot to mention it earlier. 8 a discussion with him about it. So I think certainly 8 A. Thank you for inviting me. 9 9 Q. Dr Glover, just a few points arising out of your Prof McQuillan and Dr Glover are ad idem on that 10 10 particular point. reports, if I may. Can I ask you, please, to be shown 11 paragraph 5.2 of your COI 1 report. We will put that up 11 CHAIRMAN: Certainly, as an aside, not often but it's 12 12 on the screen if it's easier. sometimes an unintended side effect of testing new 13 13 medical equipment on individuals, but if it's too A. 5.2, yes. 14 refined, you frighten the patient to death, because he's 14 Q. This is the paragraph that I showed or read out part of 15 15 strapped up with some sort of monitoring system, and to Dr Lau yesterday. 16 every time he looks, it's in the red, and he thinks he's 16 17 17 Q. It's where you refer to the degree of post-construction dying. So I can see trying to get something that is 18 surveys, inspections and opening-ups and so forth. 18 accurate that doesn't cause alarm. 19 A. Mm-hmm. 19 MR PENNICOTT: Getting the balance right. 20 A. Yes, getting the balance right. I would call it an 20 Q. You say, towards the end of that paragraph: 21 21 "... none of the findings have exposed any fatal appropriate response. 22 MR BOULDING: Could I just invite your attention to 22 flaws in the construction ..." 23 23 paragraphs 461 and 462 as well. Thank you. And I think that's something that Dr Lau was happy 24 24 MR PENNICOTT: Indeed. to agree with. Then you say this: 25 A. I would use the word "appropriate response", really. 25 "... despite the analysis and testing being

	Page 141		Page 143
1	subjected to very high acceptance standards."	1	A. That's correct.
2	What did you mean by that, "very high acceptance	2	Q. Was that something you were personally involved in or
3	standards"?	3	was that some of your colleagues at Arup?
4	A. I'm sorry, I've lost that particular sentence. Sorry,	4	A. Some of my colleagues at Arups. It's one I shared in.
5	yes, the last clause, yes. I've got it.	5	Q. When you say you shared in, you personally believe that
6	Yes, what I was saying was we've found nothing	6	that is the right approach?
7	maybe the English is poor, but the intention is: nothing	7	A. Oh, yes, absolutely. As I've said, I'm not
8	has been found and we have gone to enormous lengths to	8	a statistical expert but I use statistics quite a lot,
9	find the smoking gun, and the smoking gun has not been	9	and as a firm we use it quite a lot, statistics, the
10	found, if you want that in sort of plain English.	10	application of statistics.
11	COMMISSIONER HANSFORD: It's not acceptance standards, it's	11	Q. Because, as I understand it, whilst it may have been
12	the	12	Arup that suggested or proposed the binomial approach,
13	A. The rigour by which we have conducted the tests and the	13	it was others that, as it were, set the bar for the pass
14	studies. I do apologise for that. It must have been	14	or fail mark?
15	a midnight paragraph.	15	A. Oh, yes. No, no, ours was just a suggestion on
16	MR PENNICOTT: That's fine. That's why I'm here.	16	methodology.
17	A. I hope that makes sense. That does read with it,	17	Q. All right. Could I ask you, please, to be shown
18	I think.	18	paragraph 7.11 of your first report, the COI 1 report.
19	Q. Okay. Can I just ask you this, Dr Glover. Do you, from	19	A. Yes.
20	an engineering perspective, see any difference at all	20	Q. I think, Dr Glover, to some extent you've probably
21	between safety on the one hand and fit for purpose on	21	covered this in your slides, but at 7.11(i)
22	the other?	22	A. Yes.
23	A. Yes, I do, and the reason for that is fitness for	23	Q you say:
24	purpose as far as you have safety, which is to do	24	"From the results of the extensive testing of the
25	with being secure, the structure is strong enough and it	25	coupler connections by MTR and others, I am satisfied
			-
1	Page 142 doesn't deflect too much or whatever, but the other	1	Page 144
2	aspect of fitness for purpose is it's got to operate	1	that a coupler connection with an engagement length of
3	it's got to have the right sort of characteristics in	2	32mm will achieve the full strength of the connection,
4	terms of deflection, which is a crossover between the	3	and satisfy the full range of strength tests specified
5	two.	4 5	by the relevant code AC133."
6	But a structure can be safe but I couldn't use it as		And that's obviously something that Prof McQuillan
7	a railway because it could deflect too much. Does that	6	and Mr Southward agree also?
8	help you?	7	A. Yes.
9	Q. Yes.	8	Q. Then if we could go to the very last subparagraph, that
10	A. I mean, so there is a separation, and I thought Dr Lau's	9	is (xv) A. Yes.
11	sort of long list, you could see there are many which	11	
12	are common and there are also many which are completely		Q you say:
13	different. If you take my one about fitness for purpose	12 13	"For the above reasons" and obviously there are
14	in terms of aesthetics, for example.	13	extensive reasons set out which I am not going through "I conclude that the coupler connections in all parts
15	Q. Yes.	15	of the HUH Station are both fit for purpose and safe,
16	COMMISSIONER HANSFORD: And it could not be fit for purpose		
17	unless it was safe?	17	including [the important words] the EWL coupler connections in area A."
18	MR PENNICOTT: Unless it was safe.	18	A. Correct.
19	A. Correct.	19	Q. As I understand it, as you've explain in your slides and
20	Q. Not necessarily the other way around.	20	you explain in your report, that is because you cannot
20		20	see any differentiation between the fixings in B and C
21	A Thank you for that That's a very good way of looking	<b>_ I</b>	see any unferentiation between the fixings in b and C
21	A. Thank you for that. That's a very good way of looking		-
22	at it.	22	and area A?
22 23	at it.  Q. The next short point. You tell us that it was Arup that	22 23	and area A?  A. No. And if you look at the data, that's the conclusion
22	at it.	22	and area A?

Page 147 Page 145 1 1 Q. And also that's underpinned, as you've explained and the construction process whether that be [in] the EWL 2 2 area C or the NSL area A and observation of the I just want to make sure I've got this clear, because of 3 the limited number of samples taken from area A and your 3 similarity in the distribution of the data from the NSL 4 view that the purpose (i) tests in area A could sensibly 4 and the EWL supports that conclusion." 5 5 have been taken? Now, Dr Glover, I understand what you say about it 6 6 A. I believe they were never even looked at, from this being a standard construction process and standard 7 point of view. 7 materials, and so forth, but the points have been made, 8 Q. The consequence of doing that would have been to reduce 8 have they not, that so far as the sub-contractor in 9 the failure percentage down to something like 23 per 9 area A and -- the steel fixing sub-contractor in area A 10 10 cent? and steel fixing sub-contractor in area B, they were 11 A. 23 per cent, yes. 11 different, do you regard that as relevant, different 12 12 Q. All right. Then we can reach our own conclusions as to sub-contractors? 13 doing the work in area A as a consequence. 13 A. I do consider that to be relevant, but I did not 14 A. Yes. 14 understand them to be different. 15 15 Q. Okay. Q. The works in area A were carried out at a different time 16 A. It is on the basis of the 32 millimetre engagement. 16 than B and C, about a year or so apart; would that be 17 Q. Indeed. 17 relevant? 18 A. I don't want that to be misunderstood. 18 A. It would be relevant if the workforce had changed 19 O. I understand it's on the basis of 32 millimetres. You 19 substantially, but the construction sequence was 20 made that very clear. 20 continuous. I mean, for example, if it had been phased 21 CHAIRMAN: I'm just wondering, 15 minutes now, 4 o'clock? 21 in the sense that a piece of work had been completed and 22 MR PENNICOTT: Yes. 22 then it had been returned to another part six months 23 CHAIRMAN: We will need to stop this evening fairly sharp, 23 later, you would have lost what I consider to be the 24 just a minute or two before 5.00. 24 conventional wisdom of how to build on that side, but 25 MR PENNICOTT: All right. 25 that's not the case. Construction was continuous. Page 146 Page 148 1 CHAIRMAN: Thank you. 1 Q. All right. Would you agree that the slab that was being 2 (3.58 pm)2 constructed in area A is a lot less deep, thick, than 3 3 (A short adjournment) the one being carried out in areas B and C, that is --4 4 (4.15 pm)A. Yes, I would. I would accept that. 5 MR PENNICOTT: Dr Glover, could I then, skipping over the 5 Q. Would you agree, therefore, that the conditions were 6 elongation test which I was going to ask you about but I 6 materially different in terms of fixing the rebar into 7 7 will not in the light of what you told us by reference the couplers? 8 8 to your slides. A. No, I wouldn't agree with that. I would say, when you 9 Could I ask you to look at paragraph 7.15 of your 9 say materially different, that conjures up a picture to 10 10 COI 1 report. This is in the section where you are me that they are dramatically different. But the 11 dealing with the single data set --11 physical operation was still going to be the same, 12 12 particularly at the EWL level. A. Ah, right. 13 Q. -- which I've touched on a moment ago, in fact. You 13 The one situation which stands out is the points 14 start off by saying at 7.13: 14 that I made, I hope I made, when I gave my presentation, 15 "Coupler connections are widely used in the 15 that I would have expected area A to show a better 16 construction industry, and as such they may be 16 performance than the other areas, but that doesn't mean 17 considered as a standard product with an experienced 17 to say that I would have expected to see it dramatically 18 workforce available to execute the construction 18 different. 19 thereof." 19 You would have had the same basic distribution, it's 20 Then, passing over the next paragraph and going to 20 just that it would have been, I would have thought, 21 21 slightly better. 22 "Notwithstanding, it is a reasonable judgment to 22 Q. That's for the reasons you gave? 23 make that the variation in coupler engagement will be, 23 A. It's less congested. 24 in an engineering judgment context, for a particular 24 Q. Easier access, less congested? site and conditions applying thereto the same throughout 25 25 A. Most importantly, both sides.

	Page 149		Page 151
1	Q. And being able to visually	1	that was not because of a structural reduction factor.
2	A. Touch it, yes.	2	It was because there was a lack of records, and I can
3	COMMISSIONER HANSFORD: The point being that the holistic		relate to that, but 35 per cent is very arbitrary.
4	report not the holistic report, the verification	4	Q. Yes.
5	report demonstrated or suggested it was materially worse	5	A. I'm sorry, I'm not sure if I'm really helping you,
6	and that	6	Mr Pennicott.
7	A. I see, yes.	7	Q. It's just that we know that the reduction factor of
8	COMMISSIONER HANSFORD: appeared to be an anomaly; is		35 per cent has been taken from the investigations that
9	that the point?	9	have been carried out not in the HHS, not in the trough
10	A. Yes, I mean, when you have lack of I hope I'm	10	walls.
11	answering your question; stop me if I go off down the	11	A. Yes, I wish you had asked me that to start with, because
12	wrong track.	12	that would have helped me meandering around. No, it was
13	If you have isolated bars that you can see, you can	13	an arbitrary decision to do that, because there is no
14	touch both sides of it, particularly if they're in the	14	relationship between the 35 per cent. I mean, it isn't.
15	vertical instance as they were in the trough walls, is	15	The fact that they are the same I assumed that the
16	very difficult to certainly in the trough walls, they	16	fact that they were the same number was coincidental.
17	couldn't be unconnected, because they would fall over.	17	I didn't think people would have extrapolated it from
18	If it isn't screwed in, it's just going to fall out.	18	one and put it in the other, because there is no
19	There's no doubt I was expecting that area A would have	19	technical basis for doing that.
20	a better performance. When I say "better", I mean not	20	Q. No. Quite. All right.
21	enormously different but that certainly a less	21	A. But there is an arbitrary basis. If you want a number
22	a better performance than in the other areas. But again	22	and it's floating around, you select it, I guess.
23	your words, "materially", no, not materially different	23	Q. It's arbitrary?
24	in the sense that they would say, "Oh my goodness me,	24	A. It's totally arbitrary.
25	this is a different situation". No, I would have	25	Q. There's nothing else, that's all there is, on one view?
		23	
			D 152 I
1	Page 150	1	Page 152
1	expected it to be mild because it is the physical	1	A. You could. You could also say you could open the
2	expected it to be mild because it is the physical operation of screwing something into something else,	2	A. You could. You could also say you could open the works up slightly, if you were that concerned.
2 3	expected it to be mild because it is the physical operation of screwing something into something else, it's related to human strength, it's related to the way	2 3	<ul><li>A. You could. You could also say you could open the works up slightly, if you were that concerned.</li><li>Q. Yes, quite.</li></ul>
2 3 4	expected it to be mild because it is the physical operation of screwing something into something else, it's related to human strength, it's related to the way one positions oneself. It's almost an ergonomic problem	2 3 4	<ul><li>A. You could. You could also say you could open the works up slightly, if you were that concerned.</li><li>Q. Yes, quite.</li><li>A. And you wouldn't have to do very much to do that, would</li></ul>
2 3 4 5	expected it to be mild because it is the physical operation of screwing something into something else, it's related to human strength, it's related to the way one positions oneself. It's almost an ergonomic problem and as a consequence I believe, my opinion, that you	2 3 4 5	<ul> <li>A. You could. You could also say you could open the works up slightly, if you were that concerned.</li> <li>Q. Yes, quite.</li> <li>A. And you wouldn't have to do very much to do that, would you? No, I think the 35 per cent is slightly penal,</li> </ul>
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- 1 A. There's a distance between the two but whether it's
- 2 a gap I'm not sure, because the whole area is filled
- 3 with soil, and also the oversite concrete which was put
- 4 on top of the soil is in rigid contact with the column.
- 5 But this is before the work. I would say that if you
- 6 really were -- and I'm not suggesting anyone wasn't
- 7 concerned about the columns, I'm sure they were, but if
- 8 that was the case you would have certainly left a void,
- 9 not a gap, a void, between the wall and the column, and
- 10 you would have gone further than that, you would have
- 11 made sure that the oversite concrete that's at the top
- 12 of the wall certainly didn't contact the column, and
- 13 I have only been to the sidings once but my observation
- 14 was that the oversite concrete was indeed cast around
- 15 the column, so why would you do that if you wanted to
- 16 isolate them?
- 17 The other thing is -- I'm sorry, sir, I'm going on
- 18 a bit.

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- 19 Q. I asked you to comment.
- 20 CHAIRMAN: No, carry on.
- 21 A. To be quite candid, you would have put an isolation zone
- 22 around the column, wouldn't you? You have sleeved it
- 23 with a gap, not just on the front face but all around.
- 24 Because, as I've pointed out, why I think it's -- I hate
- 25 to say this because these things get misunderstood. Why

appropriately is because if you wanted to isolate

I believe the solution lies in looking at the model more

something, you would make sure that it didn't pick up

all sorts of secondary effects. Now, that column is not

- 1 O. Yes.
- 2 A. One's looking at it purely as a piece of concrete,
- 3 cantilevering in free air and not really taking account
- 4 of the real situation that one has before one, and also
- 5 not really understanding what a train derailment looks
- 6
- 7 Q. Okay. That's sufficient for my purpose.
- 8 A. I'm sorry, I don't want to cut off --
- 9 Q. No, that's fine. I just wanted your comments on the
- 10 column and we've got those comments. Thank you very 11
  - much. That's very clear.
- 12 A. Thank you.
- 13 Q. Just a couple of questions on the construction joint and
  - the ... (unclear word) --
- 15 A. Okay.

14

- 16 Q. -- and the dowels which you covered in slide 28. Could
- we have a look at your slide 28, please. 17
- 18 You see in bullet point 2 --
- 19 A. Yes, sorry.
- 20 Q. -- Dr Glover, you insert the word "nominal" before the
- 21 words "dowel detail", and I assume you have used the
- 22 word "nominal" advisedly. Why do you describe it as
- 23 "nominal"?
- 24 A. It's nominal when you consider the mass of the
- 25 construction that's there. I mean, it's a 1.2 metre

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- wide wall, you know, 4 foot wide (demonstrating). It
- 2 goes on for hundreds of metres, and one's inserting
- 3 a 25 millimetre diameter bar, I believe, at something
- 4 like 600 centres, when you've already got the sort of
- 5 reinforcement I've already indicated, and those of us
- 6 who've gone to the site know how much reinforcement is
  - there, and they act as dowels.
- 8 So I say "nominal" because it's -- in comparison to
- 9 what is already there and the scale of the project, it's
  - nominal.
- 11 Q. Structurally insignificant?
- 12 A. Structurally certainly insignificant in terms of the
- 13 safety criteria of the structure.
- 14 Q. Right.
- 15 A. But as I've said, people have got other criteria which
- they wish to apply, and as I said earlier I'm not going 16
  - to stop my neighbour playing football in his garden.
- 18 Q. Understood.
- 19 A. It's their decision. But you've asked me, this
- 20 Commission, to give my opinion on safety and fitness for
- 21 purpose and I've said that the existing arrangement
- 22 certainly satisfies those two requirements. I do
- 23 apologise to anybody for any offence on "nominal".
- 24 Q. Not at all. I just wanted to make sure I understood 25 what you meant and I do now.

isolated. None of them are isolated. They've all got the soil compacted around them and the oversite concrete contacts them. No allowance has been taken of the fact that the oversite concrete, which I know in official terms is not structural and therefore is neglected, but when you do a dynamics problem, you include everything. That means that if a train does impact, that oversite

concrete and the soil will press on anything it possibly

can, which includes the adjoining walls and the column.

If you were that concerned about it, you would put not a sleeve, you would put a gap all the way around the column, and I'm not aware that there is one, and the drawings are not that clear, actually, so I back away from actually saying definitively that it's not there, but that's what I've observed. I hope that makes sense to you.

- 20 21 MR PENNICOTT: It does make sense and I think our 22 understanding is the same as yours in terms of what was 23 physically there in the first place.
  - A. So, as far as I'm concerned, one is looking at that particular problem from the wrong end of the telescope.

	Page 157		Page 159
1	A. Okay, that's good.	1	it's referred to as a partial safety factor, it is
2	MR PENNICOTT: Thank you. Just give me a moment to see i		a combination of two other partial factors, and the
3	there's anything else.	3	description that's written there is a I hate to use
4	Thank you very much, Dr Glover. I have no further	4	the phrase again but one size fits all. It's when
5	questions.	5	you start to break down the gamma f that you start to
6	WITNESS: Thank you very much.	6	get the constituent parts. So gamma f is the result of
7	CHAIRMAN: Yes, Mr Chow.	7	considering other factors. As long as that's
8	Cross-examination by MR CHOW	8	understood.
9	MR CHOW: Thank you, Mr Chairman.	9	Q. Yes. May I take you through the details of these
10	Good afternoon, Dr Glover.	10	various factors, just to get an appreciation of if
11	A. Good afternoon.	11	there's any reduction, the extent of reduction that we
12	Q. As you may be aware, I represent the government and	12	can have; right?
13	there are a few topics I would like to discuss with you	13	A. Yes.
14	this afternoon.	14	Q. The first item referred to here, regarding "unconsidered
15	Dr Glover, the first topic I would like to explore	15	possible increases this load" now, in respect of this
16	with you relates to the partial factor of safety that	16	factor, the fact that we have now carried out
17	you have taken us through earlier in your presentation.	17	a post-construction structural assessment, there remains
18	If I may refer you to the relevant part of the Concrete	18	risk in relation to possible increases in load; correct?
19	Code, at bundle H8, page 2840, please. Go down a little	19	A. Yes, because that's why we have the load factors.
20	bit. Clause 2.3.1.3.	20	Q. That's right.
21	Dr Glover, you know that the various partial factors	21	A. If I can just draw attention to the fact that you've got
22	of safety are set out in the Concrete Code?	22	the dead load factor there and you've got the live load
23	A. Yes.	23	factor there, and each one will have a different risk
24	Q. As to what those factors account for, I can only refer	24	level associated to it.
25	to what is set out in the Concrete Code, and the	25	Q. Certainly, yes.
	Page 158		Page 160
1	particular provision I would like to discuss with you is	1	A. But the one that I and I have not challenged the live
2	2.3.1.3. You see the paragraph starting with that	2	load one, if that's where you wanted to go. I'm saying
3	symbol gamma f; do you see that?	3	that is a factor to take account of the future, because
4	A. Mm-hmm.	4	that's about the operations.
5	Q. This is where they talk about what factors that the	5	Q. Right.
6	partial load factors account for, and what is set out	6	A. No, the issues I was focusing on particularly are the
7	here in this part of the code is that it provides that	7	dead load factors, particularly as applied to this
8	the partial safety factors take account of unconsidered		dead four factors, particularly as approach to this
		8	structure, and in those considers when you say the
9	possible increases in load, inaccurate assessment of	8 9	
9 10	load effects, unforeseen stress redistribution,		structure, and in those considers when you say the
		9	structure, and in those considers when you say the "unconsidered possible increases in load", then when you
10	load effects, unforeseen stress redistribution,	9 10	structure, and in those considers when you say the "unconsidered possible increases in load", then when you are talking about the dead load gamma f, then it's not really conceivable that you are going to have let's call it a 40 per cent increase in the loading, are you?
10 11	load effects, unforeseen stress redistribution, variation in dimensional accuracy and the importance of the limit state being considered.  Do you see that?	9 10 11	structure, and in those considers when you say the "unconsidered possible increases in load", then when you are talking about the dead load gamma f, then it's not really conceivable that you are going to have let's
10 11 12	load effects, unforeseen stress redistribution, variation in dimensional accuracy and the importance of the limit state being considered.	9 10 11 12	structure, and in those considers when you say the "unconsidered possible increases in load", then when you are talking about the dead load gamma f, then it's not really conceivable that you are going to have let's call it a 40 per cent increase in the loading, are you?
10 11 12 13	load effects, unforeseen stress redistribution, variation in dimensional accuracy and the importance of the limit state being considered. Do you see that?  A. Yes, I do. Q. Do you agree that the description given here is exactly	9 10 11 12 13	structure, and in those considers when you say the "unconsidered possible increases in load", then when you are talking about the dead load gamma f, then it's not really conceivable that you are going to have let's call it a 40 per cent increase in the loading, are you? But if it was a live loading consideration, then most
10 11 12 13 14	load effects, unforeseen stress redistribution, variation in dimensional accuracy and the importance of the limit state being considered.  Do you see that?  A. Yes, I do.	9 10 11 12 13 14	structure, and in those considers when you say the "unconsidered possible increases in load", then when you are talking about the dead load gamma f, then it's not really conceivable that you are going to have let's call it a 40 per cent increase in the loading, are you? But if it was a live loading consideration, then most certainly I wouldn't be challenging it in a post-construction stage, but I most certainly would be looking at the dead load, because I've now got
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10 11 12 13 14 15	load effects, unforeseen stress redistribution, variation in dimensional accuracy and the importance of the limit state being considered.  Do you see that?  A. Yes, I do.  Q. Do you agree that the description given here is exactly the same as the description provided in the British code, BS 8110?  A. I'm sorry, I can't confirm that, but I should imagine it	9 10 11 12 13 14 15 16 17	structure, and in those considers when you say the "unconsidered possible increases in load", then when you are talking about the dead load gamma f, then it's not really conceivable that you are going to have let's call it a 40 per cent increase in the loading, are you? But if it was a live loading consideration, then most certainly I wouldn't be challenging it in a post-construction stage, but I most certainly would be looking at the dead load, because I've now got information which I didn't have.  If I don't watch out, I'm going to answer all your
10 11 12 13 14 15 16 17 18	load effects, unforeseen stress redistribution, variation in dimensional accuracy and the importance of the limit state being considered.  Do you see that?  A. Yes, I do.  Q. Do you agree that the description given here is exactly the same as the description provided in the British code, BS 8110?  A. I'm sorry, I can't confirm that, but I should imagine it looks very familiar.	9 10 11 12 13 14 15 16 17 18	structure, and in those considers when you say the "unconsidered possible increases in load", then when you are talking about the dead load gamma f, then it's not really conceivable that you are going to have let's call it a 40 per cent increase in the loading, are you? But if it was a live loading consideration, then most certainly I wouldn't be challenging it in a post-construction stage, but I most certainly would be looking at the dead load, because I've now got information which I didn't have.  If I don't watch out, I'm going to answer all your questions before you've even asked them. I think
10 11 12 13 14 15 16 17 18 19 20	load effects, unforeseen stress redistribution, variation in dimensional accuracy and the importance of the limit state being considered. Do you see that?  A. Yes, I do. Q. Do you agree that the description given here is exactly the same as the description provided in the British code, BS 8110?  A. I'm sorry, I can't confirm that, but I should imagine it looks very familiar. Q. You can take it from me because I have compared the two	9 10 11 12 13 14 15 16 17 18 19 20	structure, and in those considers when you say the "unconsidered possible increases in load", then when you are talking about the dead load gamma f, then it's not really conceivable that you are going to have let's call it a 40 per cent increase in the loading, are you? But if it was a live loading consideration, then most certainly I wouldn't be challenging it in a post-construction stage, but I most certainly would be looking at the dead load, because I've now got information which I didn't have.  If I don't watch out, I'm going to answer all your questions before you've even asked them. I think I should stop. I'm sorry. You know me well enough.
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10 11 12 13 14 15 16 17 18 19 20 21 22 23	load effects, unforeseen stress redistribution, variation in dimensional accuracy and the importance of the limit state being considered. Do you see that?  A. Yes, I do. Q. Do you agree that the description given here is exactly the same as the description provided in the British code, BS 8110?  A. I'm sorry, I can't confirm that, but I should imagine it looks very familiar. Q. You can take it from me because I have compared the two versions.  A. Okay, I've got no problems with that, but could I just add: you are using "gamma f".	9 10 11 12 13 14 15 16 17 18 19 20 21 22 23	structure, and in those considers when you say the "unconsidered possible increases in load", then when you are talking about the dead load gamma f, then it's not really conceivable that you are going to have let's call it a 40 per cent increase in the loading, are you? But if it was a live loading consideration, then most certainly I wouldn't be challenging it in a post-construction stage, but I most certainly would be looking at the dead load, because I've now got information which I didn't have.  If I don't watch out, I'm going to answer all your questions before you've even asked them. I think I should stop. I'm sorry. You know me well enough. I'm sorry. I will shut up.  Q. I am coming to that. As you are talking about dead load, I notice that in the various factors listed out
10 11 12 13 14 15 16 17 18 19 20 21 22	load effects, unforeseen stress redistribution, variation in dimensional accuracy and the importance of the limit state being considered. Do you see that?  A. Yes, I do. Q. Do you agree that the description given here is exactly the same as the description provided in the British code, BS 8110?  A. I'm sorry, I can't confirm that, but I should imagine it looks very familiar.  Q. You can take it from me because I have compared the two versions.  A. Okay, I've got no problems with that, but could I just	9 10 11 12 13 14 15 16 17 18 19 20 21 22	structure, and in those considers when you say the "unconsidered possible increases in load", then when you are talking about the dead load gamma f, then it's not really conceivable that you are going to have let's call it a 40 per cent increase in the loading, are you? But if it was a live loading consideration, then most certainly I wouldn't be challenging it in a post-construction stage, but I most certainly would be looking at the dead load, because I've now got information which I didn't have.  If I don't watch out, I'm going to answer all your questions before you've even asked them. I think I should stop. I'm sorry. You know me well enough. I'm sorry. I will shut up.  Q. I am coming to that. As you are talking about dead

Page 163 Page 161 A. Yes. 1 1 have still left something back in there. 2 2 Q. My understanding, in fact it's my instruction, is that But if you stand back from here, if I had 3 MTR's consultant, Atkins, in carrying out the stage 3 3 a 200 millimetre thick slab, I designed a 200 millimetre 4 structural assessment, Atkins has not actually gone out 4 thick slab, the variations in the concrete thickness, it 5 to site, taken measurements as to the real dimensions of 5 wouldn't be unexpected for it to be 20 millimetres, 6 various structural members so as to take into account 6 maybe, you know. So therefore the highly variation on 7 the possible variation in structural dimension. If that 7 thin things is quite high, but the likely variation on 8 is the case, do you agree that the risk in association 8 thick things is very low. And all I'm saying is that in 9 9 with variation in structural dimension remains the way in which the codes are written, for good 10 10 reasons, it is one size fits all. It doesn't ask me to notwithstanding the fact that the stage 3 structural 11 assessment is concerned about post-construction 11 consider those things. 12 All I'm saying is, in a forensic situation, you look structural assessment? 12 13 A. But inspections have been made, Mr Chow. They have been 13 at the physical facts of what has been constructed. 14 made. I've seen the surveys. So the knowledge is 14 That's all. 15 there. Whether they are taken account of in the 15 Q. Let me see if we are an agreement on the following. In 16 analysis or not is another matter, and I did say in my 16 relation to the partial load factor for the design load, 17 presentation that I wasn't seeking to actually apply 17 the fact that the structure has been built, someone 18 these to the Hung Hom analyses. I was just saying 18 could have gone down to site, taken exact measurements 19 19 I believe it would have been appropriate if I had chosen of various members and then work out the value of the 20 to, and if I had chosen to I would have ended up with 20 exact dead load and enter into the usual calculation. 21 even less levels of stress. 21 Certain degree of risk would have been taken away in 22 22 So I hope I'm answering your question. I mean, is relation to loading. But one cannot objectively assess 23 23 it? I haven't used the opportunity to use a reduced the extent of reduction of the partial load factors; can 24 dead load. I have not done that in the analysis. I've 24 we agree on that? 25 just pointed out that it would be reasonable to do so 25 A. No, because there are two limit states we consider. One Page 162 Page 164 1 and, as a consequence, the stress levels in the 1 is strength, and therefore, when you carry out the 2 2 structure would be even lower than we have given. strength assessment, it is perfectly reasonable to use 3 3 Does that help you? physically what you observe. The check is that that 4 4 Q. Let's see if we can cut short my questioning. Can I ask reduced load has then got to be used within the 5 this: do you think, in the present circumstances, the 5 serviceability calculations, and if the serviceability 6 fact that Atkins took the partial factor of safety as 6 calculations show that you are not overstressed, then 7 7 set out in the code was reasonable? I mean the stage 3 everything is okay, you haven't reduced the factors at 8 8 all, because the risk -- risks are all measured from the structural assessment. 9 A. It's not unreasonable to have done that. I'm saying 9 point in time that you view them and, when you start 10 10 that they could have approached it in a different way, with something, your risks are much larger than when you 11 but as part of the updated design we had these 11 are further on into the period. So, therefore, you've 12 12 discussions, and some of our suggestions were not taken actually reduced the amount of risk that you were 13 forward into the updated design. My understanding for 13 exposed to at the outset. 14 that was that the updated design should be -- let's call 14 Q. Yes, precisely. Perhaps I didn't make myself clear. 15 15 it a compliance analysis, in the sense that it was Because certain degree of risk cannot be removed 16 intended to demonstrate to the clients -- government, 16 because --17 MTR, et cetera -- that the as-constructed structure was 17 A. We can agree on that. 18 indeed satisfying their requirements. 18 Q. And when it comes to the partial load factor, we 19 19 But if I was doing a thorough -- you know, appreciate that perhaps some kind of reduction can be 20 20 applied in structural assessment. an absolute grass-roots approach on safety and fitness 21 21 for purpose, I most certainly would have reduced the A. Mm-hmm. 22 22 dead load coefficient from 1.4 to something more around Q. But the point that I'm trying to get your agreement is 23 23 1.25, thereabouts, and that would have been based on one cannot objectively assess the extent of reduction? 24 measurements of dimensions and a justification, and 24 In other words, we can't precisely point to a particular 25 I wouldn't have taken full advantage of it all. I would 25 value; instead of 1.4, now we use 1.27 instead of 1.3.

Page 167 Page 165 1 1 Can you agree with me on that? A. Okay. Let's take them one at a time. We're agreed on 2 2 A. We're agreed on a principle, which is the risk profile the risk profile reducing. 3 is less. 3 Q. Yes. 4 Q. Yes. 4 A. That's good. I've now got this structure in front of me 5 A. Okay. So that's good. So that's a qualitative 5 and I can see it and I can touch it, so I know what the 6 6 statement, it's not a quantitative statement. dimensions are. 7 7 Q. Yes. O. Correct. 8 A. You are then saying what is the basis of arriving at 8 A. I can look at the geometry of the connections and 9 9 that quantification; yes? whatever and I've got greater assurance that they are as 10 10 Q. I'm saying there is no objective way to determine this, I determined. So, yes, I've got greater confidence. 11 to quantify the reduction. 11 But the point I made earlier about the 1.2 factor 12 A. Okay. Well, I would refer you to the partial factors 12 which is in there -- and I'm not sure why you want to 13 that make it up. As I drew attention to in the 13 concentrate on the partial factors anyway, but I'm quite 14 appraisal of structures, for example, it does say that 14 happy to talk about it all day if that's necessary --15 the variation could be the difference between 1.15 and 15 but the 1.2 factor that is in there for the sort of 16 1.05, and you do that on the basis of your expectation 16 issues you're discussing or describing is in there for 17 of the variation in that load going forward. 17 the analysis accuracy, but the same figure applies 18 Now, if you go to my 200 millimetre thick slab, 18 whether I was to do it on the back of an envelope or 19 19 I would say that's at quite a high risk of being I use the very, very sophisticated analysis. 20 exceeded and so therefore I wouldn't be reducing the 20 That's what a code is about. It's a one size fits 21 load going forward. But when I'm dealing with something 21 all. It doesn't give me brownie points for rigour. It 22 which is 3 metres thick, then I would be going for the 22 does that. 23 23 1.05 as the partial factor, not 1.15, and the All I'm saying to you is -- we can continue with 24 justification would be that's where it is. That's what 24 this conversation -- I would like really like to get to 25 I've -- that's the physical fact. 25 the point you want to make, because otherwise we can Page 166 Page 168 1 Q. Right. 1 talk about this for a long, long time. What is it you 2 A. But I would most certainly look at the serviceability 2 want me to answer? 3 stresses. I mean, I think you know this, Mr Chow: when 3 Q. The point I've actually made already is that even if 4 4 the codes were re-drafted back in the early 1970s, they some risk in association with load, design load, has 5 were drafted from the working stress basis upwards. So, 5 been removed, but it is very difficult to quantify the 6 in other words, one didn't want to change the stresses 6 extent of reduction in the factor of safety. 7 7 at working stress level. So the factors were actually Can I suggest to you that given the difficulty in 8 8 back-fixed so you got the same answer. quantifying the reduction, it would be reasonable for 9 9 So the most important thing in our structures, Atkins to adopt the same partial factor of safety in 10 10 interestingly enough, is the serviceability state. In stage 3 structural assessment? 11 other words, the stresses that the building is under 11 A. I've already said that it was reasonable for them to do 12 12 that. You and I agree that the risk profile is less and now. 13 13 Q. All right. Let's see if we can simplify the matter. there is a basis for suggesting that that is 14 The point I would like to make is that -- now, we can 14 a conservative decision; yes? 15 see from the code that the partial safety factor for 15 Q. Right. load actually encompasses a number of factors that it's 16 16 A. You and I are not agreed on how we quantify that, but 17 17 I've already expressed how I would have done it. supposed to take into account; right? 18 A. Mm-hmm. 18 So my answer to your question, which very succinctly 19 19 Q. Not just one factor which goes to, for example, the you put that, that's good, I can answer it -- I think 20 dimension of the structure in order to determine the 20 it's reasonable for Atkins to apply the 1.4 for dead 21 actual weight of the structure. It encompasses other 21 load, in that analysis. It's also equally appropriate 22 22 risk factors which includes inaccurate assessment of to say that that is a conservative decision, in 23 load effects, unforeseen stress redistribution, all 23 comparison to the situation that was at the design 24 these factors remain the same, even in 24 stage. 25 a post-construction structural assessment? Q. For the same reason, when it comes to the partial

Page 169 1 1 material factor -- perhaps we can quickly look at the 2 2 corresponding provision, 2.4.3.1 at page 2843. 3 3 A. Yes. 4 Q. Here it sets out what the partial material factors 4 5 5 accounts for. Again, a number of factors, not just not taken into account. 6 6 single factors. It provides here: 7 7 "For the analysis of sections, the design strength 8 for a given material and limit state is derived from the 8 9 characteristic strength divided by gamma m, where 9 a serviceability condition.

gamma m is the appropriate partial safety factor given in clauses 2.4.3.2 and 2.4.3.3. Gamma m takes account of differences between actual and laboratory values, local weaknesses and inaccuracies in assessment of the resistance of sections."

Now, again, a number of factors are involved --

16 A. Mmm.

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Q. -- and for similar reason that we have discussed earlier in relation to the partial load factors, it would be reasonable for Atkins to adopt the same partial material factors in stage 3 structural assessment?

A. I would agree with that in this instance. My reference to the latitude that we have in Eurocode, it was because 23 we could be assured of a higher level of quality 24 assurance, and that most certainly isn't the case here. So I would actually support 1.5 in this instance.

"recommendation" -- the observation from the consultants was that using E equals 1 N was inappropriate. We obviously went further than that on the basis of the evidence we had. So that part of the construction was

The other thing is that although some lock-in was taken into account, we were very clear that that stage of construction should have been considered as

I'm not sure if I'm answering your question but what I am saying is yes, it was post-construction but the updated design principles did not reflect what we had learned from construction.

MR CHOW: Thank you.

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Mr Chairman, I only have one short matter I think I can deal with in one or two minutes before we break for the day.

18 CHAIRMAN: Okay, but we will finish at 1 minute to 5; all right? I'm not watching the time, of course.

20 MR CHOW: I am keeping the time.

> Dr Glover, in relation to the partial material factor, do you agree with me that the factor of safety does not account for defects in the concrete?

24 A. It takes account of irregularities and variations, but 25 if you are referring to things like honeycombing and

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Q. Right. Thank you.

Earlier, you also mentioned about the load and risk in association with construction sequence, that sort of thing; in a post-construction structural assessment we no longer have this risk or uncertainty in relation to construction sequence.

If I then -- you are aware of the updated design; right? Under updated design, there is a new set of design parameters. As I understand it, when MTRC and the government derived this updated design, they have already taken into consideration the fact that the construction stage has already passed, so the unusual loading or more critical loading cases that existed during the construction stage have not been considered under the updated design. If that is the case, do you accept that the uncertainty arising from construction sequence and construction stage has already removed and actually the effect has been taken into consideration when the updated design was agreed between MTRC and the government? A. Okay. You know that concessions, or let's call them concessions, in the updated design were pretty cosmetic. Okay? They did not did not take account of what we

observed as for the soils, for example. The

recommendation from the -- sorry, I'll take out the word

1 whatever, no, that is an obvious defect and has to be 2 put right. The works have to be rectified, reinstated

actually -- maybe "reinstatement" is a good word because it reflects the fact that the structure has to be put

5 back to what you assumed it to be.

Does that answer your question?

MR CHOW: That answers my question. Thank you very much Mr Chairman, I think this is a good point to stop.

9 CHAIRMAN: Good. Thank you very much indeed.

10 We leave the matter then until tomorrow morning,

Dr Glover. You will have to return. Thank you very 11

12 much.

13 WITNESS: Thank you.

14 CHAIRMAN: Good. Tomorrow morning, 10 am. Thank you.

(4.56 pm)

(The hearing adjourned until 10.00 am the following day) 16

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